LEHIGH RIVER BASIN POHOPOCO CREEK, PENNSYLVANIA

BELTZVILLE LAKE

CONDITION REPORT DAM, OUTLET WORKS & SPILLWAY PERIODIC INSPECTION REPORT NO.6 NOVEMBER 1976

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DEPARTMENT OF THE ARMY PHILADELPHIA DISTRICT, CORPS OF ENGINEERS CUSTOM HOUSE - 2D & CHESTNUT STREETS PHILADELPHIA, PENNSYLVANIA

COE/NAP/BL/PIS/mo. 6/11-76

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The sixth periodic	c inspection of Be	eltzville Lake Da	m was held on 11 and 12 Nov.
19/0 by represent	atives of the Nort	n Atlantic Divis	ion and the Philadelphia
District Army Cor	ps of Engineers.	The overall cond	ition of the project is

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considered good. The two items of most concern to the inspection party were (1) the deterioration of the motor control units in the tower and (2) the loss or faulty operations, since the dam's construction of a total of eight piezometers of the Warlam type, all of which are located downstream of the

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→dam centerline (two of this total	have been inoperative since October
1974) The motor control units has	ve been replaced and action is in
progress to correct other deficie	ncies prior to Obtober 1977.
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NADEN-TF (6 Jul 77)

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SUBJECT: Beltzville Lake, Periodic Inspection Report Number 6

DA, North Atlantic Division, Corps of Engineers, 90 Church Street, New York, NY 10007 8 August 1977

TO: District Engineer, Philadelphia ATTN: NAPEN-F

The report is approved, subject to implementation of the rollowing comments:

- a. Paragraph 1-03. The interval of periodic inspection should not be greater than 3 years because of the reported embankment foundation seepage.
- b. Section 2-06 f. At the time of the periodic inspection (Nov 76) the District advised that a contract for repairs to the Stilling Basin in the estimated amount of \$65,000 was being prepared. The status of this work, now noted as not having been repaired, should be definitively stated. It should be indicated in Section 6 if it has a high priority.
- c. Section 5. It should be noted that the replacement of the environmental quality control system will result in a revision to Section 2-4.11 of the O&M manual. Other findings and recommendations of periodic inspections resulting in modifications of operations and maintenance procedures should likewise note the appropriate revisions to the O&M manual.

FOR THE DIVISION ENGINEER:

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F. R. PAGANO

Chief, Engineering Division In

CF: w/incl

HQDA (DAEN-CWE-B), Washington, D. C. 20314

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DEPARTMENT OF THE ARMY PHILADELPHIA DISTRICT, CORPS OF ENGINEERS CUSTOM HOUSE—2 D & CHESTNUT STREETS PHILADELPHIA, PENNSYLVANIA 19106

IN REPLY REFER TO

NAPEN-F

6 July 1977

SUBJECT: Beltzville Lake, Periodic Inspection Report Number 6

Division Engineer, North Atlantic

ATTN: NADEN

In accordance with the instructions contained in ER 1110-2-100, "Periodic Inspection and Continuing Evaluation of Completed Civil Works Structures," the subject report is transmitted for your review and approval.

FOR THE DISTRICT ENGINEER:

1 Incl (6 cys)

WORTH D. PHILLIPS

Chief, Engineering Division

PERIODIC INSPECTION REPORT NO.6 INSPECTION & ACTION SUMMARY

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	Item	Summary of Comment(s)	Action
· 	Abutment & embankment junctions.	Erosion noted at downstream and upstream contacts of embankment with right abutment. Boulders placed on downstream junction during construction to reduce erosion have been only partially effective. Condition noted in Periodic Inspections 1, 2, 3, 4, 5, & 6.	Dam operating personnel have filled and regraded the upstream cont. ct area to provide drainage away from riprap toe. Plans for correction of the erosion of the downstream contact on the right abutment are being prepared by Engineering Divisi
18	2. Sloughing or	Resistance of material on downstream slopes to	Slope have been closely

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Piezometers indicate no pressure Project personnel have installed erosion by operating personnel. stream right abutment slope to gutter in lower portion of upcontrol erosion & it is effecincreases attributable to inshould preclude infiltration. effectiveness of horizontal observed for sloughing and Gradation of drain Slope have been closely drain.

weathering & possible eventual clogging of horizontal drain with migrating fines was questioned during Periodic Inspection #1; minor erosion paths in down-

erosion of embankment slopes. stream slope were noted during Periodic Inspection

No. 2; no problems noted during Periodic Inspections 3 & μ . No problems noted in Periodic Inspections Nos. 5 and 6 except for sligni erosion of the lower portion of upstream right abutment slope.

Division

3. Spillway -Weerholes and Arainage system.

Some weepholes in spillway slab clossed with dirt and needed cleaning (Periodic Inspection No. 1): installation of screens to prevent clossing & installation of screens to prevent clossing & tinspections 1, 2, & 3). During Periodic Inspection No. 5 a few spillway slab protective screens tion No. 5 a few spillway slab protective screens were missing or displaced from outlets. The concrete lined ditch on top of the slore on the right side of the spillway had areas where the slab had cracked, areas beneath the slab had eracked. During eroded and some slabs had been displaced. During periodic inspection No. 6, one drain on the downologged.

Screens were installed following third periodic inspection. Protective screens have teen replaced and realignment of slabs, backfilling of eroded areas beneath slab with lean concrete, and sealing of cracks with asphaltic or tar sealer was recommended (Periodic Inspection No. 5) and repairs were completed by operating personnel. Cleaning of drain was recommended (Periodic Inspection No. 5).

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Outlet Works Conduit concrete surfaces and cracks.

Minor cracking in transition zone, conduit and tower sections noted in Periodic Inspections 1 & 2, crack survey and updating recommended. Minor spalling noted in Periodic Inspections 2, 3, 4 & 5. Wew hairline cracking, extensions of cracking mapped in 1971, was noted in Periodic Inspection

Crack survey was made following Periodic Inspection No. 1 and updated after Periodic Inspection No. 2. No further action planned at this time.

5. Seepage Condition (Embankment and/or foundation).

Small springs noted along left abutment downstream of dam (Periodic Inspection No. 2); seeps in rock cut to right of stilling basin had begun during preceding winter & continued throughout the summer, base flow of seepage along left abutment had increased during filling of the reservoir (Periodic Inspection No. 3). Installation and monitoring of weir system (Inspections 2 & 3) and seepage study (Periodic Inspection No. 2 recomnended. The right abutment weir was not operational at Periodic Inspection No. 5.

Weirs installed, maintained and monitored, which show a stabilized discharge after reaching full poolgonation of seepage condition evolution Report No. 3 and 4) with contion Report No. 3 and 4) with contion that the small controlled discharge does not represent any problems. Monitoring of weirs by operating personnel will continue on current schedule. Repair of the right abutment weir made by troject personnel.

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. Outlet Works - Joints and joint material.

Leakage noted at construction joints Sta's 2+53.59 (Periodic Inspection No. 2) and 11+53.59 (Periodic Inspection No. 2) and 11+53.59 (Periodic Inspections 2,3 & 4). Minor spalling at construction joints noted during all inspections. Spalls appear to be result of patch failures. During Periodic Inspection No. 5 the leakage at Sta, 11+53.59 was slightly more than previously observed and spalls appeared to have increased in number due to loss of patching materials. Leakage at Sta, 11+53.59 had decreased since the last inspection (Periodic Inspection No. 6) and several new or enlarged spalls were noted.

Joints will be monitored by Periodic Inspection Teams, no further action recommended at this time.

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7. Jutlet Works - Water passages including drains.

Replacement of missing pressure cell cover plate recommended (Periodic Inspection Nos. 2 & 3). A stream of cloudy water coming from the second weephole on the right side of the stilling basin was noted during Feriodic Inspection No. 5. No cloudy water was noted during the 6th Periodic Inspection.

Pressure cell cover replaced in spring 1973. No further action recommended at this time.

Spillway -Concrete surfaces

Hairline cracking and poor surface appearance noted (Periodic Inspection No. 1); no changes in appearance or condition noted in Periodic Inspection Nos. 2, 3, & 4 except for some new spalling in center slabs upstream of bridge piers (Periodic Inspection No. 3). Cracks were noted on the sides of right abutment wingwalls (Periodic Inspection No. 5). No change in appearance or condition noted in Periodic Inspection No. 6.

Crack survey completed following Periodic Inspection No. 2. Cracks on sides of right abutment wingwalls do not require any repair (Periodic Inspection No. 5).

No further action recommended at this time.

. Spillway - Joint displacement and joint material.

Extrusion of pre-molded joint material along the left side of the north spillway bridge pier due to closure of joint (Periodic Inspection Nos. 1, 2, 3 & μ). Joint space on right side of pier has opened to extent that joint material does not cover joint (Periodic Inspection Nos. μ & 5). Sealant in joints in poor condition or gone (Periodic Inspection No. 6).

North bridge pier was monumented to determine if joint action is the result of pier movement. Cleaning of joints and replacement of sealant recommended.

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Cecurity fencing was modified to prohibit access by unauthorized personnel following Periodic Inspection No. 2.	Work on a drainage pipe commenced following Periodic Inspection No. 2 and was completed and performing satisfactorily prior to Periodic Inspection No. 4.	No formal action taken. No complaints from public or accidents have been reported to the District.	Test Section using Vandex-type interior treatment for leakage & painting of connection plates recommended.	Control gate can be closed man- ually should the need arise for complete closure-no further action contemplated. Gate stem seal leak has been studied by District personnel and no action is required
Fencing located at tower bridge abutment, designed to prevent entrance by unauthorized personnel, is inadequate (Periodic Inspection No. 2).	A ditch running from the downstream toe to Saw Mill Run had been badly eroded. Steep banks, 20 to 25 feet high with everhanging trees, presented a safety hazard to the Public (Periodic Inspection Pepert To. 20.	Because of combination of vertical and horizontal curves on the relocated highway in the vicinity of the entrance to the public overlook area, sight distances mere considered marginal. Recommendation to approach state highway officials to consider reduction of speed limit in this area of the public highway 'Periodic Inspection No. 2).	Minor leakage noted, hairline cracks in penthouse rocf slab noted & corrosion of imbedded connection plates supporting mezzanine framing noted. (Periodic Inspection No. 6).	Gate does not close completely, having an exeming of O. & inches in closed position (Periodic Inspection No. 3); Control gate leaks around stem seal at specific gate settings (Periodic Inspection No. 1). The control gate has slight leak in closed position, leakage less than noted in previous inspection (Periodic Inspection No. 5).
Miscellaneous - Fencing.	Xiscellaneous - Saw Will Run erosion ditch.	Miscellaneous - Access Road en- trance speed reduction.	Intake Tower - Structural	Intake Tower Equipment - water quality control gates and hoists.
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15. Intake Tower Equipment - Sluice gate and hoist.

Number 1 sluice gate had a bent stem and cracked casings and indicators were loose. Periodic Inspection No. 3). Number 1 main gate needs new seal retainer flangs (Pcriodic Inspection No. 5). No. 8 gate has bent shaft and leaks noticeably when in closed position (Periodic Inspection No. 6)

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Stem and casing repaired; adjustments made to prevent reoccurrence. Replacement of sluice gate No. 8 shaft and guide bearings recommended.

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. Intake Tower Equipment - Elevator

Flevator was not operational at the time of Periodic Inspection No. 3. Primary causes of problem were shorts in the power cable and corrosion of relay contacts due to high humidity in the tower (Periodic Inspection No. 3). Wiring rearrangement needed (Periodic Inspection No. 5 & No. 6).

Permanent repairs completed after Periodic Inspection No. 3. Maintenance contractor keeping elevator in working order. Engineering Division will investigate and recommend changes to the wiring arrangement.

7. Intake Tower Equipment -Electrical (general)

Water present in electrical conduits end boxes at lower elevations. Recommended surface mounting of boxes and repair of dead portable heater socket @ El. 548. (Periodic Inspection No. 3). Most work completed with exception of a few receptacles still to be reset (Periodic Inspection No. 4) Dehumidifier system was not in operation due to backup of water into the equipment (Periodic Inspection No. 5) Electrical wiring and conduit have deteriorated: motor control centers for hydraulic system need-replacement; lightning arrestors on electrical service needed. (Periodic Inspection No. 6).

District electrician has rewired lower tower elevations and provided for drainage of water in conduits. Repairs to the Dehumidifier system in October 1974. Motor control centers replaced early in 1977. Lightning arrestors and rewiring of tower being designed by Engineering Division.

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Environmental quality Control System was down for repair of damages caused by shorting from an electrical storm (Periodic Inspection No. 5). The environmental quality control equipment was abandoned and removed duc to its unreliability and high maintenance costs (Periodic Inspection No. 6). Providing adequate heating in lower levels of the tower recognized as a problem, study of problem and initiation of corrective measures recommended. (Feriodic In. pection No. 3). Heating of lower portion of tower still a problem (Periodic Inspection No. 6). Many muts holding guard rail to bridge parapet were not tight against railing base. (Periodic Inspection No. 3). Expansion joints sealant gone, rust spots anched on lower flange of bridge girders. (Periodic Inspection No. 6). Enosion noted along right side of spillway cut upstream of chute (Periodic Inspection No. 3); extent of weathering of along questioned. Continuation of weathering and slow flattening of upstream side alongs were noted in Periodic Inspection No. 5. Minor rock falls noted on right slope of spillway upstream of spillway bridge (Periodic Inspection No. 6).			and the same of the same of	me see a man a see and a second as a morning of a second and managed as
ower control	A replacement system is currently being designed.	Study and redesign of system recommended by Periodic Inspection No. 6 team.	Nuts tightened after Periodic Inspection No. 3. No action recommended for rust spots; cleaning of joints and replace- ment of sealant recommended.	Operating personnel corrected erosion problem by extending top of slope drainage ditch past eroding area. District will research construction files for photos and comparison with existing conditions will be made. Removal of rock debris and stockpiling in "fossil" area recommended.
Tower Control nt nt - y - y - y - y - y - y - y - y - y -	Environmental Quality Control System was down for repair of damages caused by shorting from an electrical storm (Periodic Inspection No. 5). The environmental quality control equipment was abandoned and removed duc to its unreliability and high maintenance costs (Periodic Inspection No. 6).	4 14 44 1	Many muts holding guard rail to bridge parapet were not tight against railing base. (Periodic Inspection No. 3). Expansion joints sealant gone, rust spots noted on lower flange of bridge girders. (Periodic Inspection No. 6).	Erosion noted along right side of spillway cut upstream of chute (Periodic Inspection No. 3); extent of weathering of slope questioned. Continuation of weathering and slow flattening of upstream side slopes were noted in Periodic Inspection No. 5. Minor rock falls noted on right slope of spillway upstream of spillway bridge (Periodic Inspection No. 6).
Intake Spillwa Bridge Side sl	Intake Tower Environmental Quality Control Equipment	Intake Tower Equiprent - Heating (general)	γχ	Spillway - Side slopes
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launching ramp.

State park managers and dam operating personnel reported a potentially dangerous situation. During first summer of operation, two cars rolled down the ramp into 10 to 15 feet of water when launching or landing boats. (Periodic Inspection No. 3).

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Boat launching ramps are being swept clean of loose gravel which had apparently contributed to former problems. No further problems reported.

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23. Recreation Area

Half of the toilet facilities have been blocked off by the state personnel. The state personnel have inquired as to the possibility of constructing a pool which would back up water under the covered bridge (Periodic Inspection No. 5). Toilet facilities still blocked off, stacks on oil fired hot water heater knocked down during storm. (Periodic Inspection No. 6).

State park personnel were informed that toilet facilities should be opened but this was not done due to reductions in their staff. State was requested to supply a plan for the intended construction of a pool for review by the Philadelphia District before approval is given. Replacement of stacks, opening of toilet facilities recommended.

24. Intake Tower Equipment -Emergency engine generator

Hydraulic starter for emergency engine generator is difficult to reprime when engine fails to start, requires 20 minutes to reprime using hand crank.

Recommended replacement of hydraulic starting system with electric starting system.

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Tentatively plan to restore eroded areas, however, condition is not serious. Undermined guard rail posts were repaired following Periodic Inspection No. 5.	District continuing observations on regular schedule. Recommend cleaning of joints and reglacement of sealant. Lightning arrestors recommended for service bridge entrance.	Recommend continuation of present practice of ditching as a maintenance procedure to provide drainage.	Enclosing the wire in conduit; Insulation of wire & repainting of exposed equipment recommended. (State of PA responsibility).
Outlet channel side slopes have suffered erosion on both banks due to extremely high releases during conduit gate rating and prototype testing in spring 1973. Most extensively eroded area is on right bank immediately downstream of stilling basin. Periodic Inspection Nos. 4, 5, & 6. Guard rail posts along the access road have been undermined at several locations due to this erosion (Periodic Inspection No. 5).	Small northward horizontal movement recorded by tower bridge alignment survey. Present amount of movement presents no danger to structure. (Periodic Inspection Nos. 4 & 5. Expansion joints filled with dirt and joint sealant missing or in poor condition (Periodic Inspection No. 6).	Wet area observed in upstream end of spillway; recommended drainage by shallow trenching if site conditions permit (Periodic Inspection No. 4). Wet areas in upstream and downstream areas. (Periodic inspection No. 6).	The wire feeding the froth control pump is exposed (Periodic Inspection Nos. 5 & 6), painting of exposed equipment needed, wire left bear by removal of float switch on wet wall should be insulated. (Periodic Inspection No. 6)
Stilling basin - Outlet channel side slopes.	Embankment- Movement of structural features. Ser- vice bridge to tower.	Spillway - Upstream wet area.	Sewage Treatment Plant
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CONDITION REPORT BELTZVILLE LAKE Pohopoco Creek, Pennsylvania

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	Distance Between Span Punch Marks PLATES	
No.	Title	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17	Piezometer Data Piezometer Data Piezometer Data Piezometer Data Piezometer Data Piezometer Data Weir Discharge Data Weir Discharge Data Weir Discharge Data Surface Settlement Pipes - Lateral Movement Surface Settlement Data VIF -92-2 Subsurface Settlement Data VIF -92-2 Subsurface Settlement Data VIF -92-2 Subsurface Settlement Data VIF -92-2 Vertical Deflection Data E&W VIF -92-2 Vertical Deflection Data E&W VIF -92-2	1969-1970 1971-1972 1973-1974 1975-1976 1971-1973 1974-1975 1976 1970-1971 1974-1975 1976 1968-1969 1969-1970 1971-1972 1973-1974 1975-1976 1968-1969 1970-1971

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No.	<u>Title</u>	
19	Vertical Deflection Data E&W VIF -92-2	1972-1973
50	Vertical Deflection Data E&W VIF -92-2	1974-1975
21	Vertical Deflection Data E&W VIF -92-2	1976
22	Vertical Deflection Data N&S VIF -92-2	1968-1969
23	Vertical Deflection Data N&S VIF -92-2	1970-1971
24	Vertical Deflection Data N&S VIF -92-2	1972-1973
25	Vertical Deflection Data N&S VIF -92-2	1974-1975
26	Vertical Deflection Data N&S VIF -92-2	1976
27	Subsurface Settlement Data VIF -95-2	1969-1970
28	Subsurface Settlement Data VIF -95-2	19 71- 1972
29	Subsurface Settlement Data VIF -95-2	1973-1974
30	Subsurface Settlement Data VIF -95-2	1975-1976
31	Vertical Deflection Data E&W VIF -95-2	1969-1970
32	Vertical Deflection Data E&W VIF -95-2	1971-1972
3 3	Vertical Deflection Data E&W VIF -95-2	1973-1974
34	Vertical Deflection Data E&W VIF -95-2	1975-1976
35	Vertical Deflection Data N&S VIF -95-2	1969 - 1970
36	Vertical Deflection Data N&S VIF -95-2	1971-1972
37	Vertical Deflection Data N&S VIF -95-2	1973-1974
38	Vertical Deflection Data N&S VIF -95-2	1975-1976
39	Subsurface Settlement Data VIF -98-5	1969-1970
40	Subsurface Settlement Data VIF -98-5	1971-1972
41	Subsurface Settlement Data VIF -98-5	1973-1974
42	Subsurface Settlement Data VIF -98-5	1975-1976
43	Vertical Deflection Data E&W VIF -98-5	1969-1970
1414	Vertical Deflection Data E&W VIF -98-5	1971-1972
45	Vertical Deflection Data E&W VIF -98-5	1973-1974
46	Vertical Deflection Data E&W VIF -98-5	1975-1976
47	Vertical Deflection Data N&S VIF -98-5	1969-1970
48	Vertical Deflection Data N&S VIF -98-5	1971-1972
49	Vertical Deflection Data N&S VIF -98-5	1973-1974
50	Vertical Deflection Data N&S VIF -98-5	1975-1976
51 50	Top of Dam Settlement	1970-1971
52	Top of Dam Settlement	1972-1973
53	Top of Dam Settlement	1974-1975
54	Top of Dam Settlement	1976

APPENDIX A List of Attendees - Periodic Inspection No. 6

APPENDIX B Photographs

APPENDIX C

NADEN-TF/TS D.F. dated 14 December 1976. Subject, Beltzville Dam, Periodic Inspection.

NAPNA D.F. and Inclosure dated 24 February 1977. Subject, Periodic Inspection, Beltzville State Park Facilities, 12 Nov 76.

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BELTZVILLE TAKE
Pohopoco Creek, Pennsylvania
Dam, Outlet Works and Spillway
Periodic Inspection Report No. 6

SECTION 1 INTRODUCTION

1-01. AUTHORITY AND SCOPE. This report has been prepared in accordance with Engineer Regulation 1110-2-100 entitled "Periodic Inspection and Continuing Evaluation of Completed Civil Works Structures".

This report presents the results of the sixth periodic inspection, instrumentation readings for their full recording period and remedial measures adopted by the District.

- 1-02. CONSTRUCTION HISTORY. The construction history of the dam site facilities and Phase I clearing contract to Elevation 586 were presented in Periodic Inspection Report No. 2. The Phase II clearing contract and recreation contract are described in Periodic Inspection Reports No. 3 and 4.
- 1-03. INSPECTION AND EVALUATION. As required by ER 1110-2-100 "Periodic Inspection and Continuing Evaluation of Completed Civil Works Structures", a system of continuing evaluation including periodic inspection was planned to assure the safety and stability of the Beltzville Lake Project. These periodic inspections are planned to detect problem areas and to provide a basis for recommendations for remedial treatment if and when required. Periodic Inspections for Beltzville Lake have been performed or are tentatively scheduled in the following sequence:

Inspection	Time Interval	Scheduled Date	Actual Date
Initial 2nd Periodic 3rd Periodic 4th Periodic 5th Periodic 6th Periodic 7th Periodic	l year l year l year l year 2 years* 2 years	July 1970 July 1971 July 1972 July 1973 July 1974 July 1976 July 1978	20 July 70 22 July 71 14-15 Sep 72 23-24 Aug 73 16-17 Sep 74 11-12 Nov 76
8th Periodic	* *	* *	

- * Originally scheduled for 1 year time interval. Changed to 2 year time as recommended by NAD inspection team following the 5th Periodic Inspection.
- ** Inspection following the two year interval will be increased to a five year frequency if justified by the results of previous inspections.

SECTION 2 SIXTH PERIODIC INSPECTION

2-01. GENERAL. The sixth periodic inspection was held on 11 and 12 November 1976 and was attended by representatives of North Atlantic Division and Philadelphia District. The list of those attending is included in Appendix A. Pool level at the time of inspection was at elevation 622.5 which is 7.5 feet below the normal pool elevation of 628 and is 120.5 feet above the normal pre-impoundment river elevation. The normal pool elevation was first reached on 18 December 1971. It had remained near this level (fluctuations ranged from 6 feet below to 9 feet above normal pool) until lowered as requested by the Park Superintendent to permit beach maintenance activities beginning 8 Nov 1976.

Upon arrival at the project site, the inspection party was briefed on the results of the previous periodic inspections. Copies of the third, fourth and fifth periodic inspection reports were available for use by the inspection team members. A review of the instrumentation data collected over their entire recording period was made prior to beginning the inspection and a detailed check list was supplied for use during the inspections. The party inspected the intake tower, conduit, stilling basin, embankment, abutment-embankment junctions and sewage treatment facilities on the first day of the inspection and the spillway, spillway bridge, roadway bridges and recreation areas during the morning of the second day.

Following the inspection, a critique was conducted in the project office. Comments made at the critique are summarized in the following subsections 2-02 through 2-11.

- 2-02. INSTRUMENTATION DATA. It was recommended that all instrumentation be read as scheduled, but piezometer and weir readings be submitted to the District office concurrently on a monthly basis. The non-functional piezometers should be replaced in the spring of 1977. Current and future inspection reports should include graphic plots of all instrumentation data accumulated to the reporting date in lieu of incremental data.
- 2-03. SERVICE BRIDGE.
 - a. Concrete Surfaces No deficiencies noted.
- b. Concrete Cracks Minor cracking noted in the parapet wall and on top of piers No repair required at this time.
- c. Expansion Joints Joints filled with dirt and sealant missing or in poor condition. Cleaning and replacement of sealant is recommended.

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d. Drainage System - No deficiencies noted.

- e. Structural Steel Some rust spots on top of lower flanges of steel bridge No repair required at this time.
 - f., Bearings No deficiencies noted.
 - g. Guard Rails and Fencing No deficiencies noted.
 - h. Bridge Movement Normal
 - i. Lightning arrestors should be installed at service bridge entrance.
- 2-04. INTAKE TOWER.
 - a. Structural.
 - (1) Concrete Surfaces No deficiencies noted.
- (?) Concrete Cracks Penthouse roof slab has hairline cracks at 1/3 points No repair required at this time.
- (3) Leakage Minor leakage noted, no increase since previous inspections, some calcite buildup. Recommend Vandex type interior surface treatment on test section.
- (4) Connection plates imbedded in concrete walls and supporting mezzanine framing are corroding. Recommend cleaning and repainting.
 - b. Equipment.

4:

- (1) Service Gates and Hoists No deficiencies noted.
- (2) Emergency Gates and Hoists No deficiencies noted.
- (3) Water Quality Control Gate and Hoist No deficiencies noted.
- (4) Sluice Gates and Hoists No. 8 Gate has bent shaft and noticeable leakage occurs when gate is in closed position Recommend replacement of shaft section and guide bearings with newly fabricated parts.
- (5) Elevator Still have problems with electrical system (see item #7).
- (6) Sump Pumps and Bypass Drain Noted broken grates and drain on the right side clogged Recommend replacement of the grates and clearing the drain.
- (7) Electrical Electrical wiring and conduit have deteriorated Recommend installation of surface mounted, stand off junction boxes and

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equipment to replace embedded wiring devices; immediate replacement of motor control centers for hydraulic systems. If failure of the latter should occur, the hydraulic system for operation of the gates cannot be actuated except by employing extraordinary measures requiring the services of an electrician and/or electrical engineer. There are no lightning arrestors on electrical service. Recommend design and installation of lightning arrestor system for electrical service. Five navigation lights and three bridge lights are burned out. Recommend the relamping of these lights.

- (8) Echumidifier Two coils are burned out and the dehumidifier is being operated as an auxiliary heat unit Recommend replacement of coils and operating correctly as dehumidifier.
- (9) Engine Generator (Emergency) Hydraulic starter for emergency generator is difficult to reprime when engine fails to start, requiring approx. 20 minutes to reprime using hand crank. Recommend replacing hydraulic start system with electrical start.
- (10) Heating and Ventilating System Lack of adequate heating in lower levels of the tower noted during previous inspections is still a problem. Recommend study and redesign of system. Possible solutions include: (a) Relocate electric duct heater to lower level, (b) Relocate heat duct to right wall with outlets near floor at level #1, (c) Raise cold air return to near ceiling of level #2 and (d) Insulate gate vent pipes with at least 2" polyurethane foam with vapor barrier on outside.

2-05. CONDUTT.

- a. Concrete Surfaces No deficiencies noted.
- b. Concrete Cracks New hairline cracking noted. These are extensions of cracking mapped in 1971 and are not considered a threat to the structure.
- c. Leakage Leak through the joint near downstream end noted in previous inspections still flowing but flow has decreased since last inspection. No repairs considered necessary.
- d. Joints Spalling noted at most joints, large spall area (approx 1.5 sq. ft.) on right hand side of north chamber. No repairs needed at this time.
 - e. Drains No deficiencies noted.
- 2-06. STILLING BASIN.
 - a. Concrete Surfaces No appreciable change noted since last inspection;

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some spalling and loss of material from middle of slab - No repairs needed.

- b. Concrete Cracks New hairline cracks noted at top center of walls, just downstream of bypass outlet. No repair required.
 - c. Leakage None noted.
 - d. Joints No deficiencies noted.
 - e. Drains (weepholes, etc) No deficiencies noted.
- f. Other Eroded outlet channel sideslopes noted in the fourth periodic inspection have not been repaired. The undermined guardrail posts mentioned in Inspection Report No. 5 have been repaired.

2-07. EMBANKMENT:

- a. Surface Cracks None noted.
- b. Abutment and Embankment Junctions No problems noted.
- c. Vertical and Horizontal Alignment No problems noted.
- d. Unusual Movement or Cracking at or Beyond Toe None noted.
- e. Unusual Through Embankment or Downstream Seepage None noted. See paragraph 4-04 for weir measurements of normal seepage.
- f. Sloughing or Erosion of Embankment or Abutment. No problems noted except some erosion along the toe of right abutment above stilling basin Plans and Specifications are in development for improvements of surface drainage system in this area.
- g. Movement of Structural Features in Embankment (Conduit and Intake Tower) None noted.
 - h. Rip-rap Failure (Major Displacement) None noted.
- 2-08. SPILLWAY.
 - a. Bridge.
 - (1) Concrete Surfaces Generally good.
- (2) Concrete Cracks No new cracks noted; original cracks described in previous inspection reports have not extended or widened.

- (3) Expansion Joints Sealant gone Recommend cleaning and replacing of sealant.
 - (4) Drainage system No deficiencies noted.
- (5) Structural Steel Rust spots noted at top of lower flange No action recommended.
 - (6) Bearings Functioning properly.
 - (7) Guard Rails No deficiencies noted.
 - (8) Bridge Movement No evidence of movement noted.
 - b. Chute and Gravity Walls.
 - (1) Concrete Surfaces No change since last inspection.
 - (2) Concrete Cracks No change since last inspection.
- (3) Expansion Joints No change since last inspection Recommend cleaning and resealing joints at right side and at bridge pier.
- (4) Drainage System One drain on downstream, left side appears to be clogged Recommend cleaning.
- (5) Leakage Wetness due to poor drainage noted in upstream spillway channel and downstream spillway chute Recommend continuation of present maintenance procedure of ditching to provide drainage.

c. Other.

(1) Spillway Side Slopes - Minor rock falls noted on right slope of spillway upstream of service bridge - Recommend removal of the rock debris and stockpiling in "fossil" area since the rock is highly fossiliferous.

2-09. DOWNSTREAM AREA.

a. Erosion and Prainage - As mentioned in 2-06.f. outlet channel sideslopes are eroded. Remedial measures consisting of riprap repair and extension are recommended after higher priority work is accomplished.

- b. Surface Cracks None noted.
- c. Weirs No deficiencies noted.

- 2-10. UPSTREAM RESERVOIR AREA.
- a. Erosion of Reservoir Sideslopes Slight erosion noted No remedial treatment necessary.
 - b. Condition of the Highway Embankment Riprap generally good.
 - c. Concrete Drainage Ditches No problems noted.
 - d. Highway Bridges No deficiencies noted.
- 2-11. MISCELLANEOUS (Sewage Treatment Plant, Dam Operators' Houses and Recreation Areas).
- a. Recreation Area Boat Launch Add lightning arrestor for public safety.
- b. Maintenance A list of normal maintenance repair items noted during the inspection was furnished to the Northern Area Engineer.

SECTION 3 CORRECTIVE MEASURES

- 3-Ol. FIFTH PERIODIC INSPECTION. Corrective measures to alleviate problem areas noted during the fifth periodic inspection are listed in the following subparagraphs. Page numbers never to the report of that inspection.
- a. Page 3. Leakage (Interior of intake tower) "First landing up from operating floor was wet due to calcite buildup filling space between stairway and wall and preventing drainage through that space. Dam personnel will clean out space to allow drainage. Calcite buildup on walls continuing."

Dam operating personnel removed calcite buildup between stairway and wall...

b. Page 3. Environmental Quality Control Equipment - "System was down for repair of damages caused by shorting from an electrical storm. District is investigating methods of prevention of lightning damage which is a recurring problem."

The water quality monitoring system (previously referred to as the environmental quality control equipment) was found to be unreliable and costly to maintain. It was therefore abandoned and removed. A replacement system is presently in design stages.

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c. Page 4. Stilling Basin - "Eroded outlet channel side slopes noted in fourth periodic inspection have not been repaired, a few guard rail posts along the access road are being undermined due to this erosion."

The affected access road guard rail posts have been reset in concrete.

d. Page 4. Sloughing or Erosion of Embankment or Abutment Slopes - "No problems noted except for slight erosion of lower portion of upstream right abutment slope. Project personnel plan to install gutter in this area to control this erosion."

Dam operating personnel installed a rock-lined gutter which appears to have satisfactorily checked the erosion.

e. Page 5. Drainage System (Spillway Chute and Gravity Walls) - "Concrete lined ditch at top of slope on right side of spillway has areas where slab has cracked, areas beneath slab have eroded and some slabs have been displaced. Realignment of slabs, backfilling of eroded areas beneath slab with lean concrete, and sealing of cracks with asphaltic or tar sealer recommended."

This situation has been satisfactorily corrected by operating personnel.

f. Page 6. Weirs (Downstream Area) - "The right abutment weir was not operational at the time of the inspection. Repairs of this weir and continued readings of all weirs is recommended."

Weir No. 3, on the right abutment, is now operational and consists of a V-notch cut in a concrete slab set upright, founded in rock.

- 3-02. SIXTH PERIODIC INSPECTION.
- a. Replacement of the motor control centers recommended in 2-04 b (7) was accomplished in February 1977.
- b. Plans and specification have been prepared for replacement of non-functional Warlam type piezometers with Casagrande type piezometers in July 1977.

SECTION 4 INSTRUMENTATION RESULTS

4-01. GENERAL. The results of readings on the existing instrumentation during the construction period and during impoundment to elevation 628 and post impoundment period through the fifth periodic inspection were presented in previous inspection reports. A discussion of the instrumentation data f llows.

4-02 PIEZOMETERS. Upstream piezometers PZE-77-1, 86-2, 95-1 and 98-1 continued to respond to and hold within three feet of the reservoir operating level. One upstream piezometer, PZF 92-1, has continued to indicate piezometric levels substantially below operating pool levels. Impervious core piezometer PZC 77-2 continues to register a piezometric level at least 15 feet above that in other core instruments (PZC 86-3 and 95-3). This latter difference relates to core width at the various piezometers as noted in Periodic Report No. 2. Impervious core piezometer PZC-98-2 which experienced fluctuations and a relatively quick drop of 17 feet in 1972 has shown a slow decline of an additional 17 feet from that time to August 1976. All downstream pore pressure devices are of the pressure cell (Warlam) type. Their readings have generally become erratic and sporadic with increasing age or, in some cases, the installations have become totally inoperative. At present, only pressure cells PPF 86-5, PPF 98-3 and PPF 98-4 are operating satisfactorily. All remaining cells have either become inoperative (PPF 86-4, PPF 95-4, PPE 95-5, PPE 95-6 and PPE 98-6) or indicate unreliable readings (PPF 77-3 and PPE 98-7). PFF 86-5, located in the glacial outwash of the foundation, indicates a minimal head of two to three feet in that material at the downstream toe. PFF 98-3 and PFF 98-4 readings affirm the adequate functioning of the rockfill section as a drain. Piezometer records are shown on plates 1 through 4.

4-03. NON-TYPICAL PIEZOMETER DATA AND CHANGES.

- a. Piezometer PZE 86-1. This piezometer was identified as a non-typical upstream piezometer in Periodic Inspection Report No. 2 because of its 3-foot lower reading compared with piezometer PZE 86-2 which reflects pool level. Since the difference from pool level shown by PZE 86-1 (3 feet) is small, its readings are compatible with those at PZE 86-3 and readings at the three instruments (86-1, 86-2 and 86-3) are consistant with embankment, foundation and cutoff configurations at Station 8+600, this piezometer is no longer considered to be non-typical.
- b. PZE 92-1. This upstream piezometer, identified as non-typical in Periodic Inspection Report No. 2, has always shown a piezometric level substantially below the pool level which is not in agreement with its upstream location and other upstream piezometers. Its difference from the normal pool level has increased with time from 32 feet in January 1971 when normal operating pool level was reached, to 39 feet at the present. The piezometer responds well to rises and falls in pool levels. From the responses to pool level changes and the decrease in piezometric level with time, the difference from pool level is attributable to a drop in seepage potential in the embankment material between the piezometer and the pool. (The possible explanation in Report No. 2 for the difference is not valid because of incompatibility with data obtained subsequent to that report.)
- c. VIF 92-2. Subsequent to the initial reservoir impoundment and up to October 1974, VIF 92-2 registered a water level at approximately elevation

625, three feet below the normal pool and 35 feet above the adjacent upstream piezometer, PZE-92-1. Since May 1975, the water level in VIF 92-2 has remained at elevation 590, consistant with the level in PZE 92-1. At that time and continuing to the present, a trickle of water could be heard falling on the water surface at el. 590 from a higher level in the inclinometer casing. Falling head tests performed in the VIF in June 1975 to investigate this change indicated very slow outflow rate* in two tests with the water level first raised 10 feet to el. 600 and then 35 feet to its former level. In a final test with dye and the water level raised 35 feet, no trace of the dye was seen in several weeks of observation. The tests and the lack of any noticeable change in normal seepage flow according to the weir readings demonstrated an absence of any radical change in permeability characteristics and it appeared that the lower water level in the VIF reflected a similar condition as that at PZE 92-1 which had existed from the time of initial impoundment. The record for PZE 92-1 shows a change (decrease) with time that can at least partially account for the change at the VIF. The condition now indicated by readings at both instruments is compatible with existence of some local seepage through the embankment into the foundation rock upstream of the grout curtain. This is in agreement with the seepage study submitted in the report of Periodic Inspections 3 and 4.

4-04. WEIRS. Records of the readings for the three weirs installed for seepage measurement are shown on plates 5 through 7. The records of these weirs as of spring of 1974 together with other applicable data were analyzed in the seepage study submitted in Report No. 4. This analysis resulted in a conclusion that the seepage as measured by the base flow over the weirs is a small controlled discharge originating, for the applicable embankment reach, from embankment seepage collected by the internal drain and underseepage thru the rock foundation. No increases in base flow amounts have been observed in the subsequent readings and the findings of the study that the seepage is normal and does not affect embankment safety remain unchanged.

The estimated base flow at Weir No. 1, originally set at 0.4 cfs based on the records available through June 1974, has been revised downward to 0.3 cfs (130 gpm) based on subsequent readings for dry periods in 1974 and 1975. The base flow at Weir No. 2 has shown a gradual long term reduction since its installation in 1972. Initially, from November 1972 to June 1973, the base flow appeared to be approximately 0.2 cfs. This flow dropped gradually during the period June 1973 to March 1976 to its present level of 0.02 cfs (9gpm). The base flow at Weir No. 3 has remained at 0.02 cfs since its installation in June 1972. The gradual reduction of base flow which

^{*}Inflow - outflow along the height of the VIF can occur through the blank loose-fitting couplings at the 5-foot long casing sections in accordance with the piezometric pressure distribution in the embankment surrounding the instrument. The bottom is sealed in shale with grout.

has been observed at Weir No. 2 is due to minor local changes in seepage paths near the left embankment-abutment interface at the downstream toe and bypassing of the weir rather than reduction in overall seepage quantities since no corresponding long term reduction has been noted in the base flow at Weir No. 1 which receives the flow from Weir No. 2. The reduced base flow estimate for Weir No. 1 is the result of the longer term of record rather than a long term reduction in flow.

4-05. VERTICAL INCLINATION INSTRUMENTS.

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- a. General. These instruments permit measurement of movement parallel and perpendicular to the dam centerline and horizontal settlements within any portion of the embankment height. The summarized readings, current as of 9-11 June 1976 are shown in Table 1.
- b. Settlement. The maximum settlements for VIF 92-2, 95-2 and 98-5 have the same zones as for the fifth inspection. These instruments have indicated maximum settlement decreases since the fifth periodic inspection reports of 0.03, 0.03 and 0.05 feet respectively.
- c. Horizontal Movement. All three inclinometers indicated an initial upstream (easterly) movement prior to impoundment and a downstream (westerly) trend during reservoir filling. The maximum movement in the east-west direction was recorded in instrument 92-2 during April of 1971 and again in June 1976, and the maximum movement in the north-south direction was recorded in 92-2 during February of 1970. During the period 15 October 1974 to 10 June 1976, generally very little movement has occurred in the inclinometers. The maximum movements amount to 1.13 inches in the east-west direction (VIF 92-2) and 0.38 inches in the north-south direction (VIF 92-2) during the 20 month period. Since the fifth periodic inspection east-west movement at elevation 627.4 in VIF 92-2 changed from 0.67 inches east (Oct 1974) to 0.46 inches west (May 1975) and back to 0.73 inches east (June 1976), possibly indicating an erroneous 1975 reading.
- 4-06. SURFACE SETTLEMENT PIPES. Surface settlement readings, which are shown in Table 2, were presented in the second through fifth periodic inspection reports. During the period from 15 October 1974 to 10 June 1976, surveys indicated negligible movement in the horizontal (less than 0.04 feet) and in the vertical (less than 0.06 feet). As with the fifth periodic inspection report, the largest cumulative settlement reading of the seventeen pipes occurs at SP-5.
- 4-07. SERVICE BRIDGE. A study of the tower bridge movement in both the horizontal and vertical direction has been undertaken since August of 1971 (shown in Tables 3, 4, 5). Since the initial measurements, the readings have been obtained on a yearly basis. The survey points are punch marks in the fixed plate and movable bar at each plate expansion dam of the

bridge roadway. The points are numbered from one to ten beginning at the bridge-embankment abutment and proceeding eastward.

The elevations taken at the bridge punch marks indicate little or no movement except at the bridge-embankment abutment which has settled 0.10 foot in the five year observation period. No problems have been indicated by the movement records. The District will continue to monitor this feature of the project and evaluate the movements.

The results of the tower bridge's expansion-contraction movement are presented in Table 5. Since the anchor nut was loosened at the slotted expansion bearing subsequent to the fourth periodic inspection, expected movement between survey points 5 and 6 has been noted.

4-08. SPILIWAY BRIDGE. A study of the spillway bridge movement in both the horizontal and vertical direction has been undertaken since October 1974 (shown in Tables 6, 7, 8). The readings have been obtained on a yearly basis. The survey points are punch marks in the fixed plate and movable bar at each plate expansion dam of the bridge roadway. The points are numbered from one to eight beginning at the right abutment of the spillway and proceeding southeast. Also included in this study is a measure of the plumb of the two bridge piers.

The results of these surveys indicate very little movement has taken place in the two year period. Monitoring of the spillway bridge will continue.

SECTION 5 ENVIRONMENTAL QUALITY CONTROL EQUIPMENT

The environmental quality control system which was described in Periodic Inspection Reports No. 3 and No. 4 and has been in operation for three years is being removed and will be replaced with a simpler, more reliable method of controlling the quality of the reservoir releases. The original control system was plagued with operational difficulties which are described in the three previous Periodic Inspection Reports.

SECTION 6 SUMMARY

The overall condition of the project is considered good. The two items of most concern to the inspection party were: (1) the deterioration of the motor control units in the tower and (2) the loss or faulty operations, since the dam's construction, of a total of eight piezometers of the Warlam type, all of which are located downstream of the dam centerline (two of this total have been inoperative since October 1974). The motor control units have been replaced and action is in progress to correct other deficiencies prior to October 1977.

TABLE 1

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VERTICAL INCLINATION DATA SUMMARY

			.				
West	Deflection	5.92" 6/76	2.43" ±0/70	3.80" 8/70	2,36" 6/76	3.58" 8/71	3.11 0/70
East —	Direction	Esst i	ក្នុង ភូមិ	East	West		Last
South	Maximum Deflection	3.14" 2/70	t-)/0106.1	- 3.04" 9/70	-2.67" 6/76	1.73" 11/71	7.20 0/ /0
North -	Direction	North	North	South	South	North	North
Maximum	Sertlement and Zone 6-10-76	1.58'	06.010-06.500	1.93'	604.72-609.72	1.27'	000. (2-013. (2
Ht. of Fill Above	bottom or casting (ft.)	151		169		115	
Installation		VIF 92-2	(Kt Abut)	VIF 95-2	Closure	VIF 98-5	(Leit Adut)

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TABLE 2

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6+901.03 7+401.03 7+901.42 8+401.48 8+901.15 9+401.43 9+580.0 9+680.0	Station of Fill 6+901.03 27 7+401.03 44 7+901.42 72 8+401.48 74 8+901.15 91 9+601.43 166 9+580.0 172 9+680.0 172	9 July 70 9 July 70 9 July 70 9 July 70 9 July 70 18 Dec 70 18 Dec 70	5 Initial offset 14.49 14.50 14.50 14.58 14.58 14.58	6 Jun 76 6 Jun 76 14.50 14.50 14.50 14.50 14.50 14.50 14.50 14.50 14.50 14.50 14.50	*7 Offset Diff. -0.02 0.04 0.04 0.04 0.03 -0.05 -0.06	B Initial Elev. 672.04 672.04 672.05 672.09 672.09 672.00 672.00 672.00	Elevation 6 Jun 76 672.04 672.03 671.97 671.85 671.83 671.83 671.83 671.83	Diff. Diff. 0.00 0.03 0.18 0.15 0.15 0.15
230, 230, 230, 230, 230, 230, 230, 230,		18 Dec 18 Dec 18 Dec 18 Dec 9 July 18 Dec 18 Dec 18 Dec	14.73 14.73 14.55 13.53 13.53	14.72 14.72 14.51 14.52 13.66	0.0000000000000000000000000000000000000	672.04 671.97 671.86 672.03 672.12 672.32 688.10	671.90 671.79 671.73 671.88 672.02 672.25	00000000 444460000000000000000000000000

* Upstream positive (+), downstream negative (-)

TABLE 3

Tower Bridge Movement Study
Beltzville Lake

672.08672.08672.08672.08672.07672.08672.07672.07672.07671.71671.67671.69671.65
72.08 72.08 72.08 71.71
0 0 0 0
672.08 672.06 672.05 671.68 671.85
672.05 672.04 672.03 67 ! .66 671.64
672.07 672.06 672.06 671.69 671.67
672.08 672.08 672.07 671.72 671.70
672.09 672.08 672.08 671.73
672.07 672.06 672.05 671.71 671.69
672.06 672.06 672.06 671.71 671.69
672.073 672.049 672.045 571.750 671.724
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TABLE 3 (Cont'd)

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Tower Bridge Movement Study Beltzville Lake

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PUNCHMARK ELEVATIONS	DATE	5/13/75 6/10/76	09 672.12	06 672.10	1և 672,17	12 672.15	09 672.11	08 672.09	57 672.09	57 672.08	56 671.66	54 671.65
	-	_	672.09	672.06	672.1^{11}	672.12	672.09	672.08	672.07	672.07	671.66	671.64
	MARK	NUMBERS	10	9	Ø	r-	9	Ŋ	. 1	е	8	н.

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Tower Bridge Movement Study Beltzville Lake

Ma r k	Number	10	6	ω	7	9	Ŋ	. ‡	က	ત	H
Tower Bridge Centerline Offset- N (+)	10/17/74	ı	1	0.089	0.088	000.0	-0.011	670.0-	-0.030	0.015	ı
	4/10/74 7/15/74	1	000.0	0.065	-0.068	000.0	000.0	000.0	00000	000.0	1
	4/10/74	ı	1	960*0	0.088	0.033	0.027	0.015	0,040	000.0	ı
	1/7/74	ı	0.000	0.093	0.088	0.032	0.024	0.015	0.033	000.0	1
	9/21/73	1	00000	0.063	0.067	0.015	0.014	0.014	0.010	000.0	ı
	7/3/73	ı	0.000	0.043	0.042	0.007	0.007	0.010	0.008	0.000	ı
	3/21/73	í	0.005	0,040	0.045	0,005	0.005	0.008	0.007	0.000	1
	12/8/72 3/21/	t	000.0	0.045	0.040	0.010	0.010	0.010	0.010	0.005	1
	9/13/72	ı	0.000	0.025	0.025	0.005	0.010	0.010	0.010	000.0	1
	8/12/71 7/12/72 9/13/72	i	0.000	0.018	0.015	000.0	000*0	00000	00000	000.0	ŧ
	8/12/71	t	00000	00000	000.0	00000	0.000	0.000	00000	00000	1

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Mark Number

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Tower Bridge ∴ovement Study Beltzville Lake

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TABLE 5

Tower Bridge Movement Study Beltzville Lake

DISTANCE BETWEEN SPAN PUNCH MARKS

	•										•	
	Mark Number	1	8/12/71 7/12/72 9/13/72	9/13/72	12/8/72	3/21/73 7/3/73	7/3/73	9/21/73 1/7/74	1/7/74	4/10/74 7/15/74	7/15/74	10/17/74
	10	0.500	0,495	0.505	0.500	0.498	867.0	0.503	0.500	965.0	0.498	0.496
	6											
	œ	967.0	0.490	0.515	0.565	0.548	0.502	0.545	0.515	0.587	0.505	0.547
19	7					•						
	9	0.500	0.495	0.510	0.498	0.500	0.498	0.503	0.495	067.0	0.485	0.480
	5											
	4	0.500	0.490	0.520	0.568	0.550	0.505	0.550	0.563	0.542	0.520	0.570
	ო											
	2											
		0.500	0.510	0.525	0.550	0.550	0.510	0.528	0.540	0.530	0.500	0.510
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TABLE 5 Courtd

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Tower Bridge Movement Study Beltzville Lake DISTANCE BETWEEN SPAN FUNCH MARKS

5/13/75 6/10/76	0,593		0.583		0.590		0.617		0,485
5/13/75	0.495		. 0.1485		o. 486		0.503		064.0
Mark	10	6	ω	7	9	2	#	Μ	ΟJ
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TABLE 6

Spillway Bridge Movement Study Beltzville Lake

FUNCH MARK ELEVATIONS									
3/1/01/3	2/ /27/2	691.23	691.23	695.26	695.27	92.669	669.29	703.22	703.22
34/64/3	21/57/6	691.23	691.23	695.27	695.28	697.27	699.29	703.22	703.21
19/04/04	NUMBERS 10/10/14 3/13/12 0/20/10	691.25	691.24	695.28	695.29	92.669	699.28	703.23	703.22
MARK	NOMBERS	80	7	9	ĸ	<i>‡</i>	m	O	сł
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TABLE 7

Spillway Bridge Mcvement Study Beltzville Lake

SPILLWAY BRIDGE CENTERLINE OFFSET - NE (+)

9/1c/16	-0.02	-0.02	-0.01	-0.02	-0.01	00.00	00°0	C.01
5/13/75	-0.023	-0.030	-0 002	-0.031	0.029	0.014	0.010	000.0
10/18/74 5/13/75 6/10/76	0,000	0000	000.0	00.00	000.0	0.022	000*0	000*0
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TABLE 8

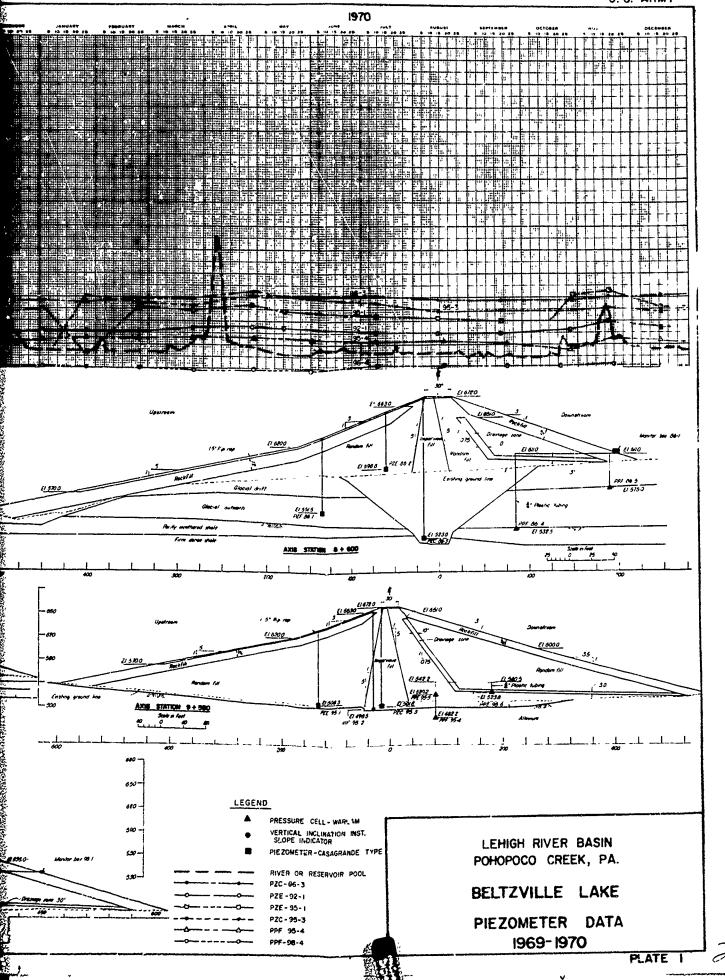
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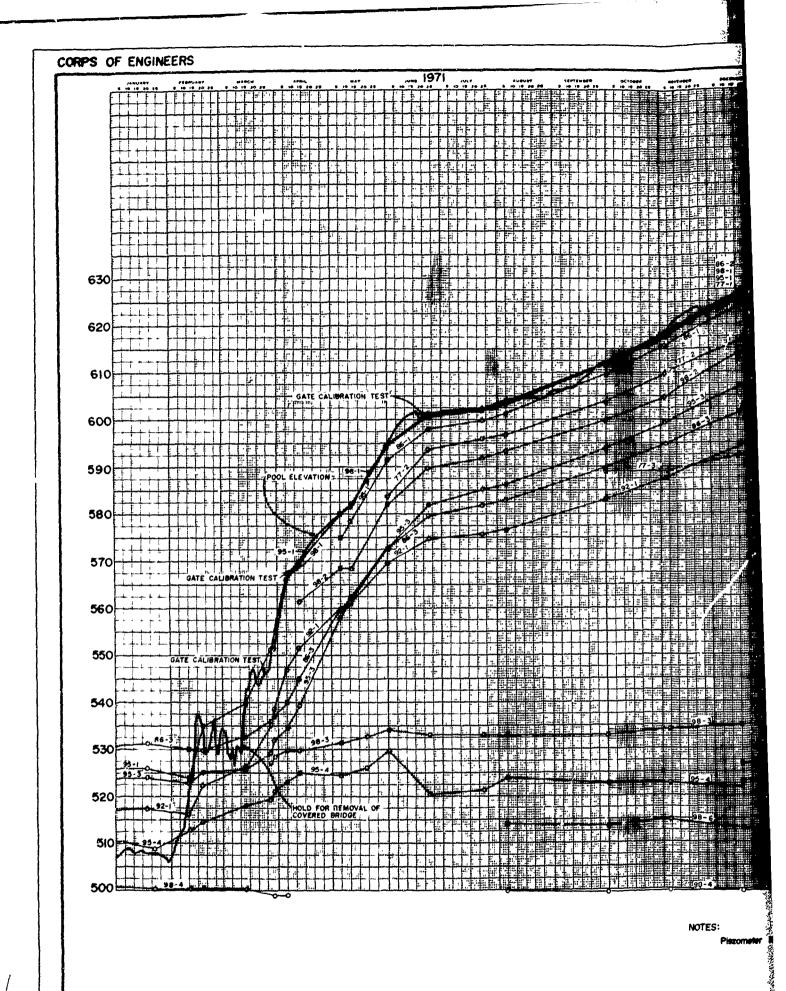
Spillway Bridge Movement Study Beltzville Lake

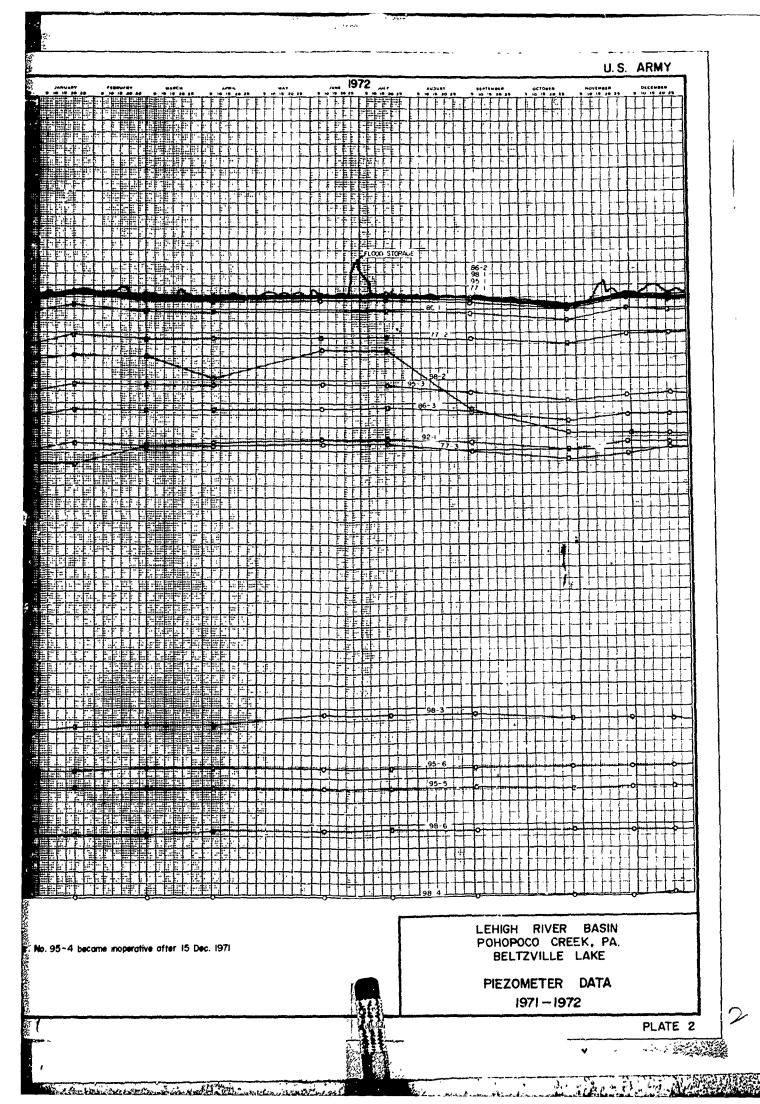
DISTANCE BETWEEN SPAN PUNCH MARKS

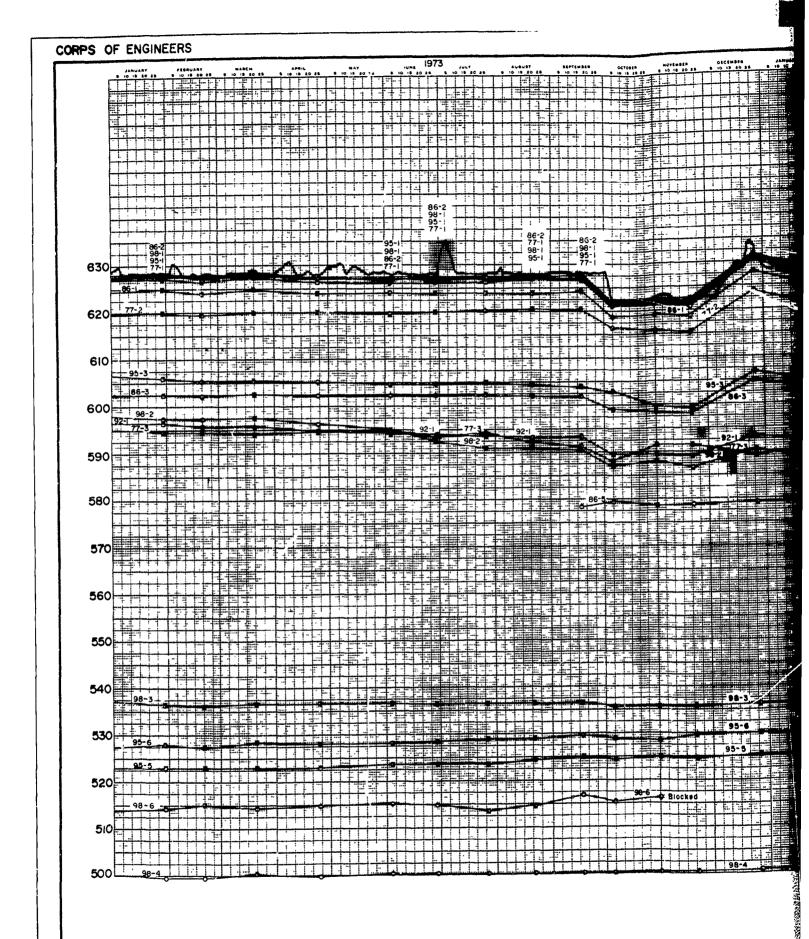
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92/01/9	0.500		0.711		0,640		099.0
5/13/75	0.501		0.712		0.632		0.685
20/18/74 5/13/75 6/10/76	964.0		0.741		0.661		0.715
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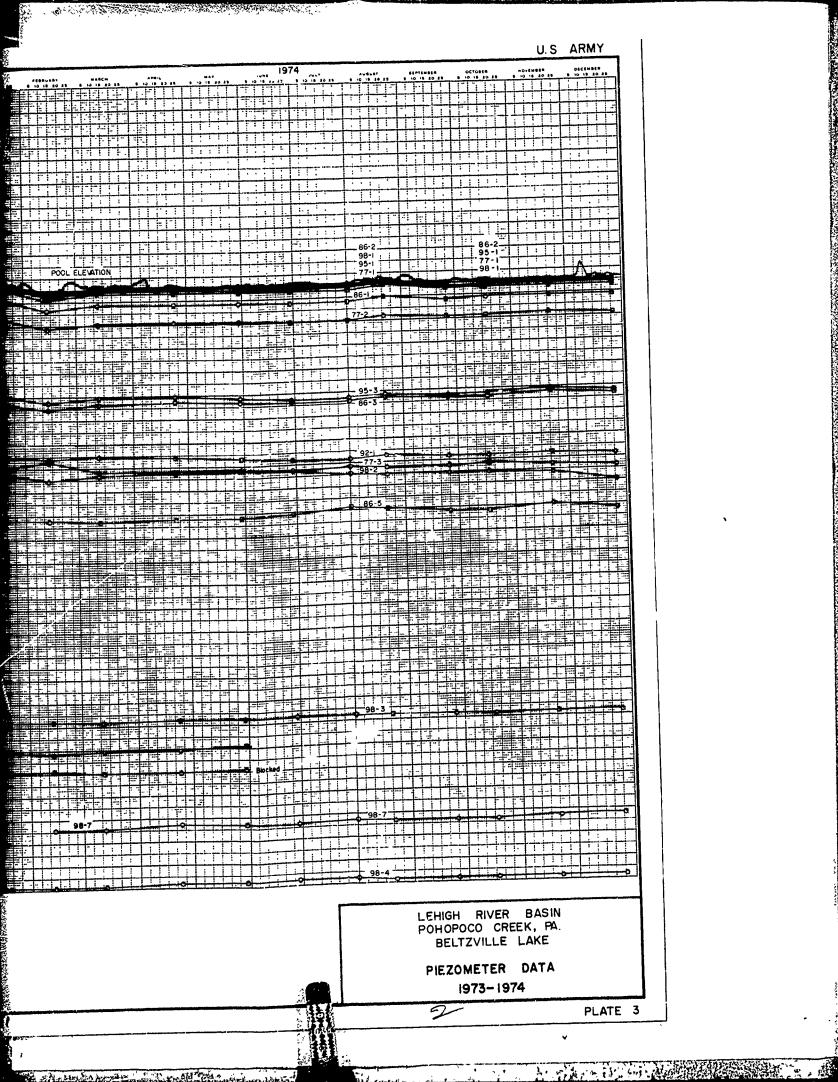
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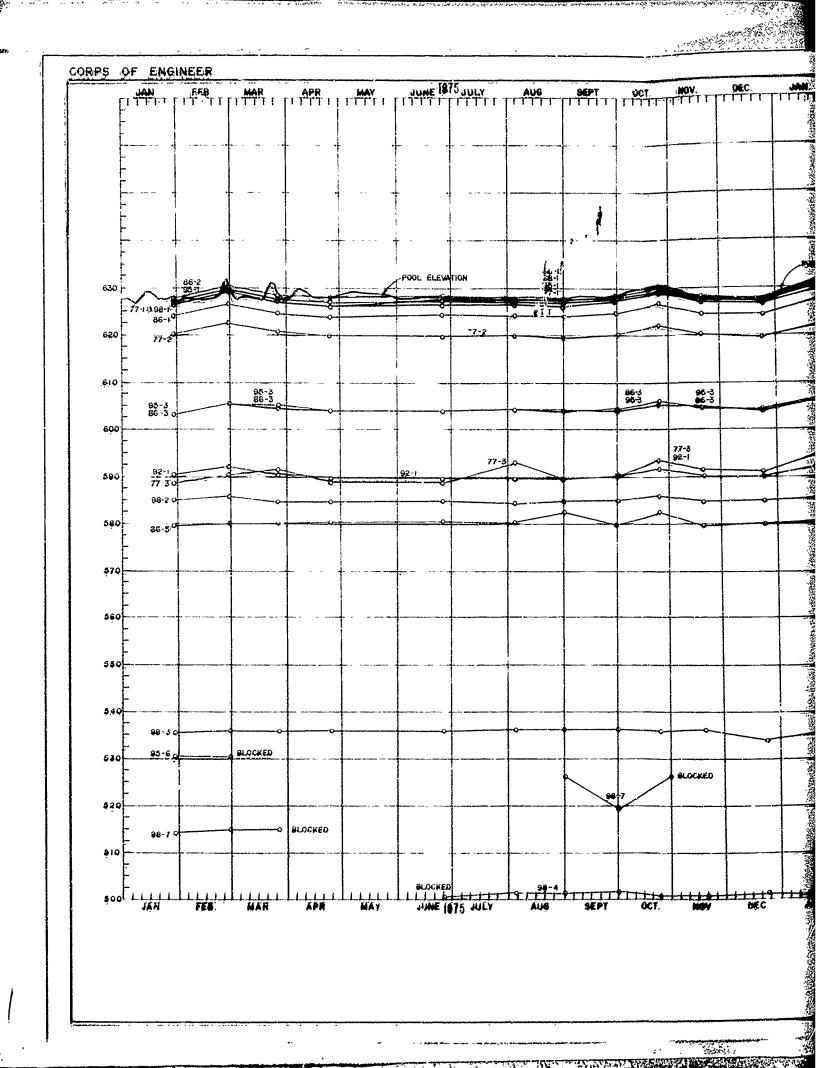


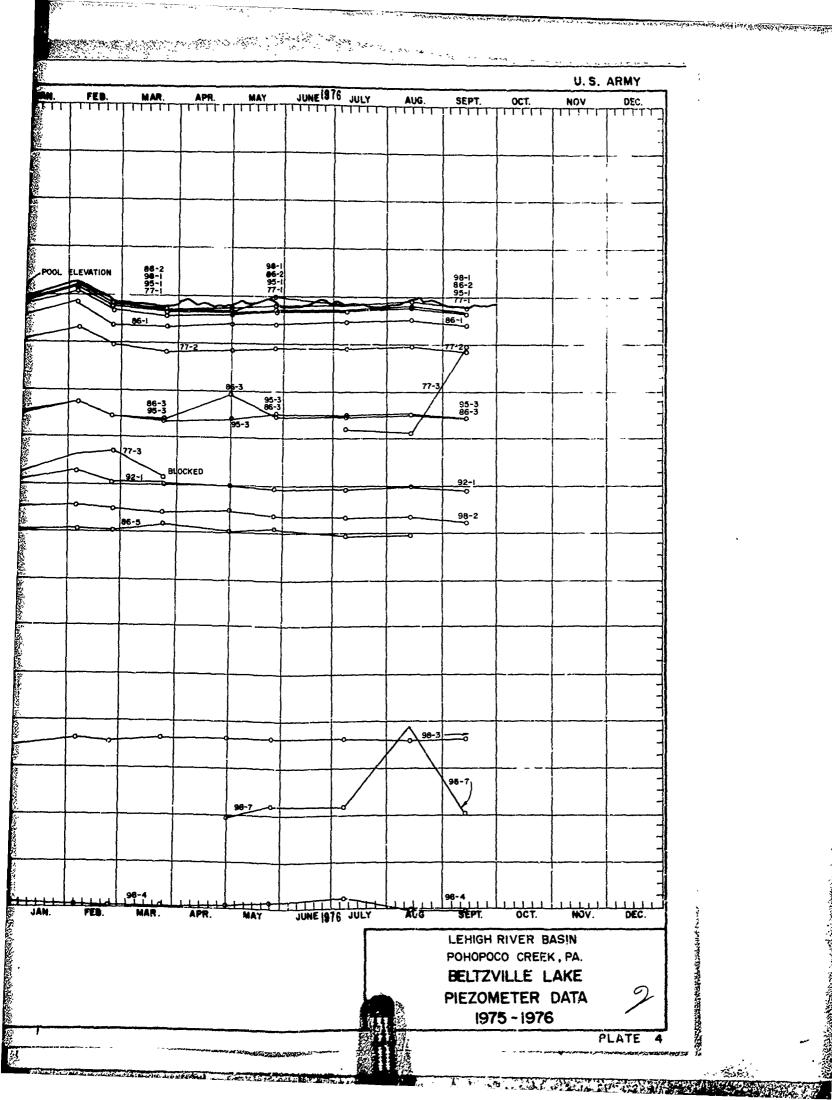


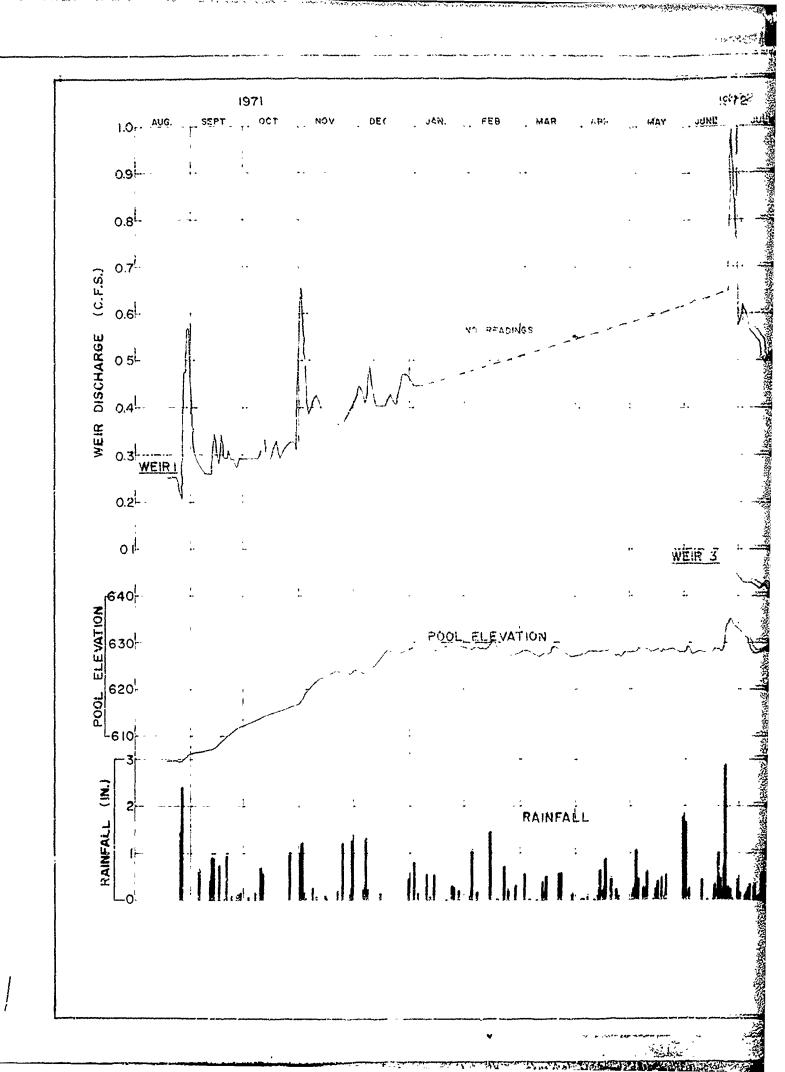


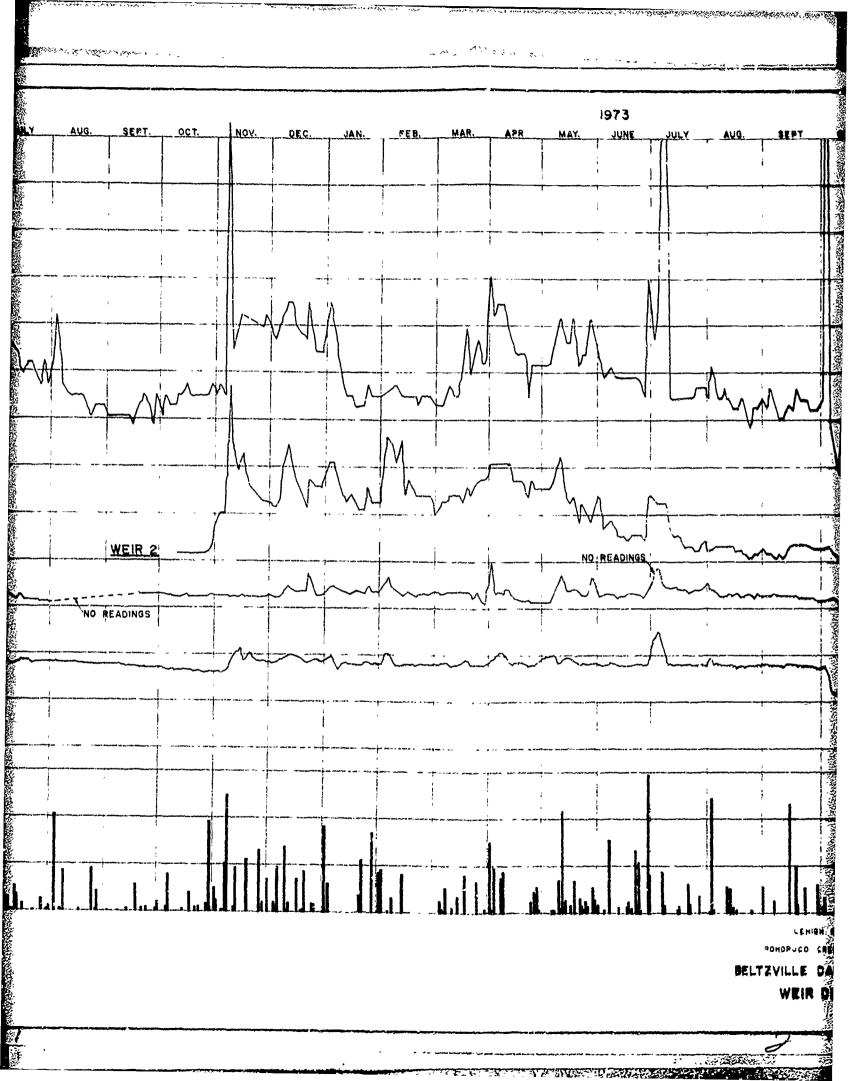










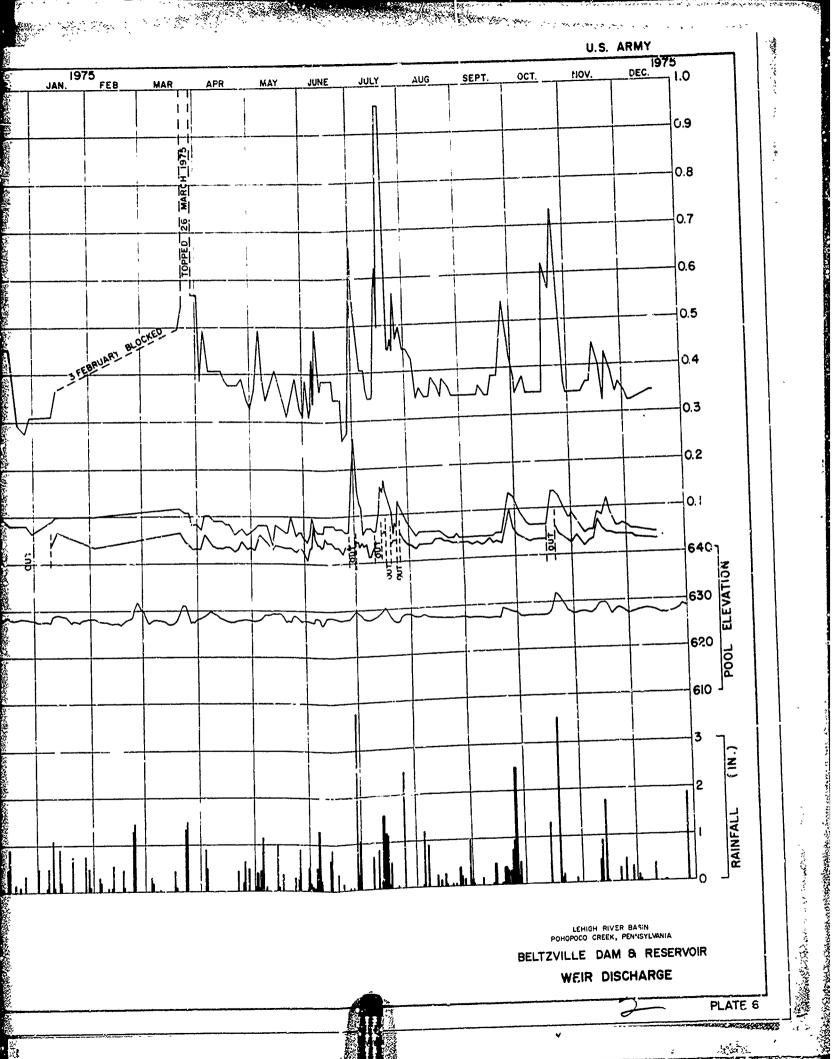


NOV. DEC 799 DISCHARGE

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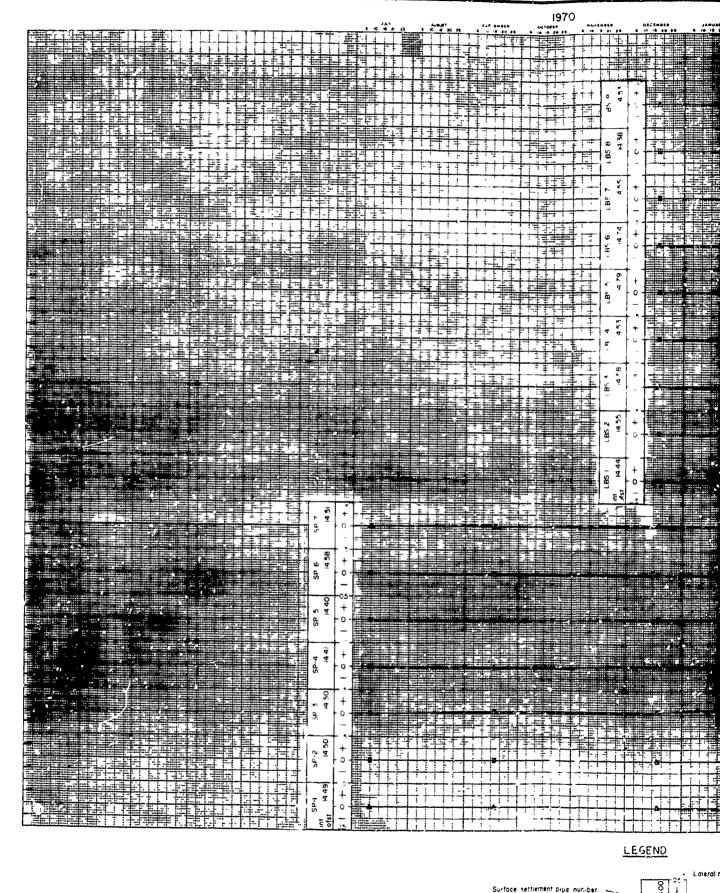
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PLATE



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movement in downstream direction

LEHIGH RIVER EASIN
POHOPOCO CREEK, F4.
BELTZVILLE LAKE
SURFACE SETTLEMENT PIPES
LATERAL MOVEMENT

CORPS OF ENGINEERS SS 83 9 2 4 79 -05 ~ % 8 LBS-1 . 3 g, SE Sf SP + LEGEND: Surface settlement pipe number SCALE I"=1"

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Lateral movement in downstream direction

LEHIGH RIVER BASIN
POHOPOCO CREEK, PA
BELTZVILLE LAKE
SURFACE SETTLEMENT PIPES

LATERAL MOVEMENT

PLATE 9

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Lateral movement in downstream direction

LEHIGH RIVER BASIN POHOPOCO CREEK, PA

BELTZVILLE LAKE

SUBSURFACE SETTLEMENT DATA

LATERAL MOVEMENT

PLATE I

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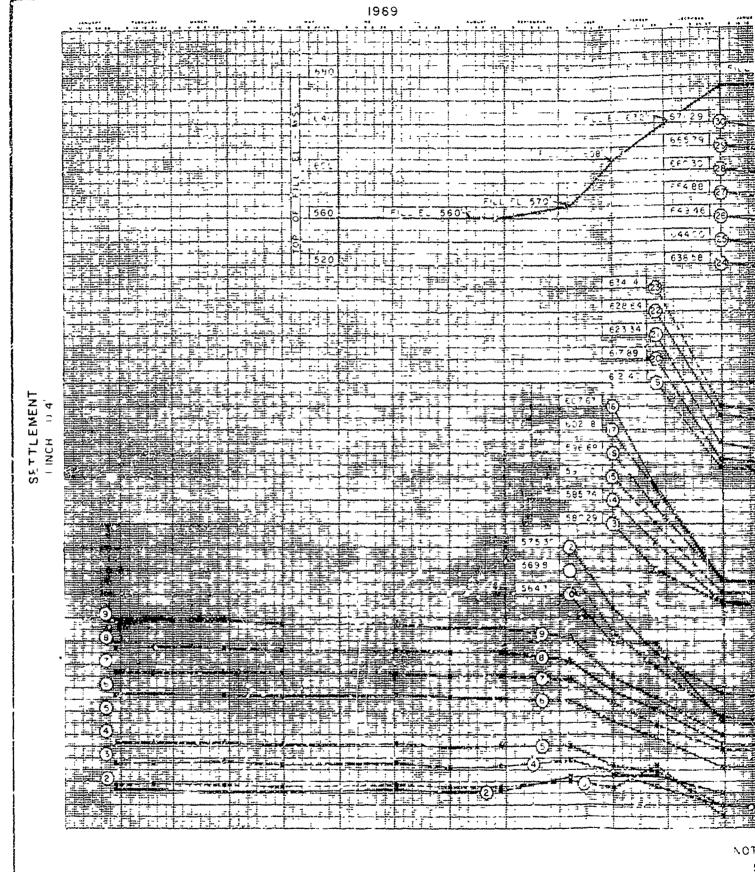
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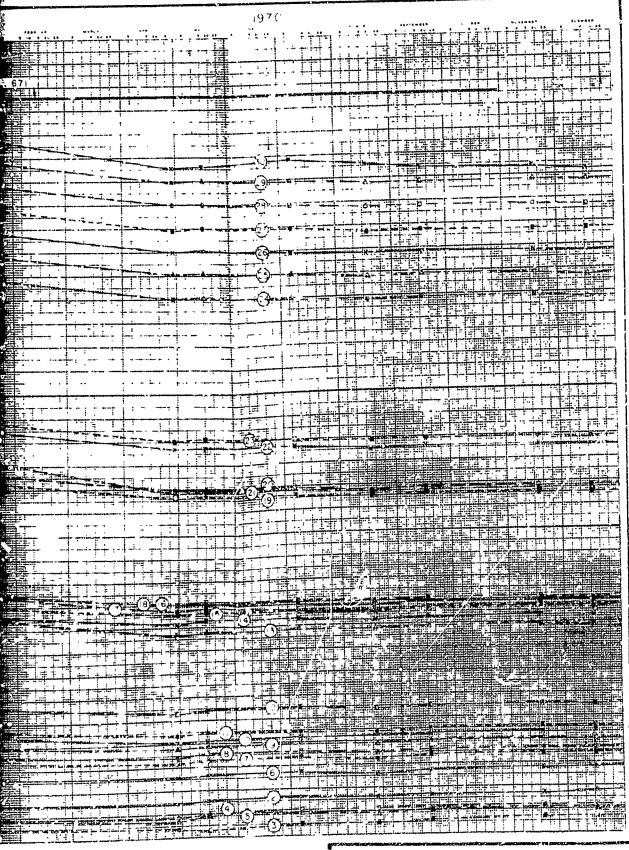
LEHIGH RIVER BASIN POHOPOCO CREEK, PA. BUITZVILLE LAKE Readings are in trued on plate 18

SUBSURFACE SETTLEMENT DATA

VIF-92-2



NOTE 56 EL



56.30 19 - INITIALLY INSTALLED BUTTOM ELEVATION FOR CASING #10 LEHIGH RIVER BASIN
POHOPOCO CREEK, PA.
BELTZVILLE LAKE
SUBSURFACE SETTLEMENT DATA
VIF - 92 - 2 1969 - 1970

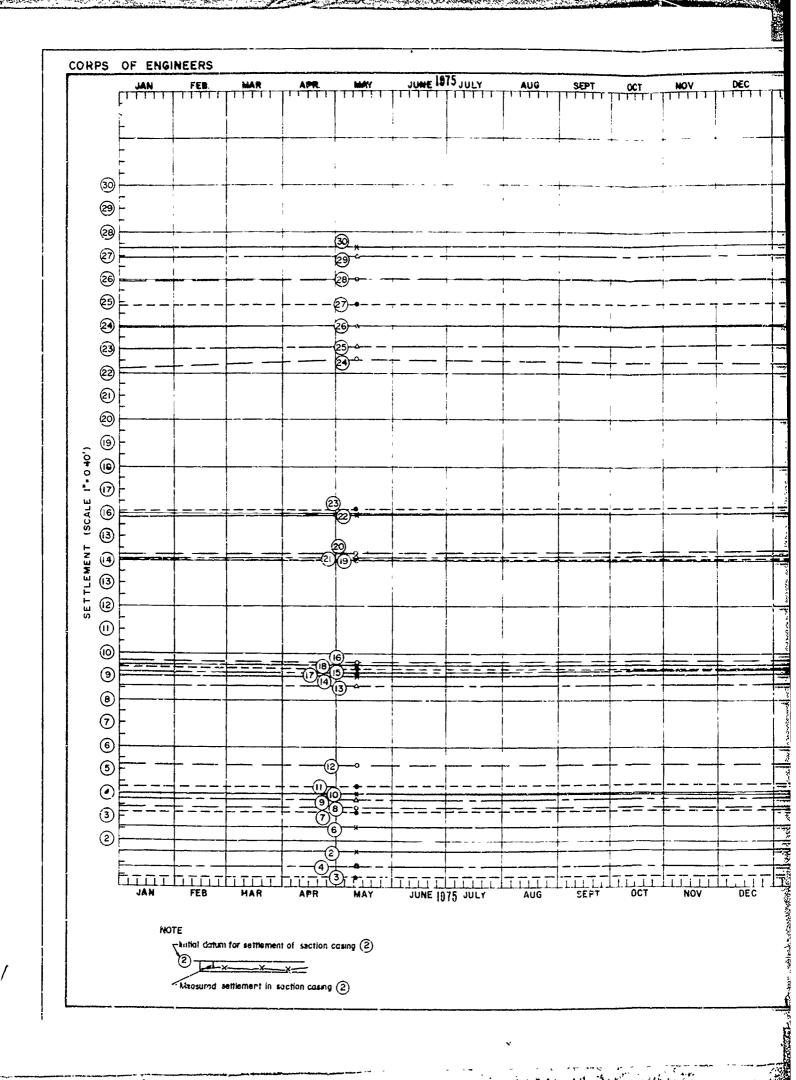
US ARMY LEHIGH RIVER BASIN

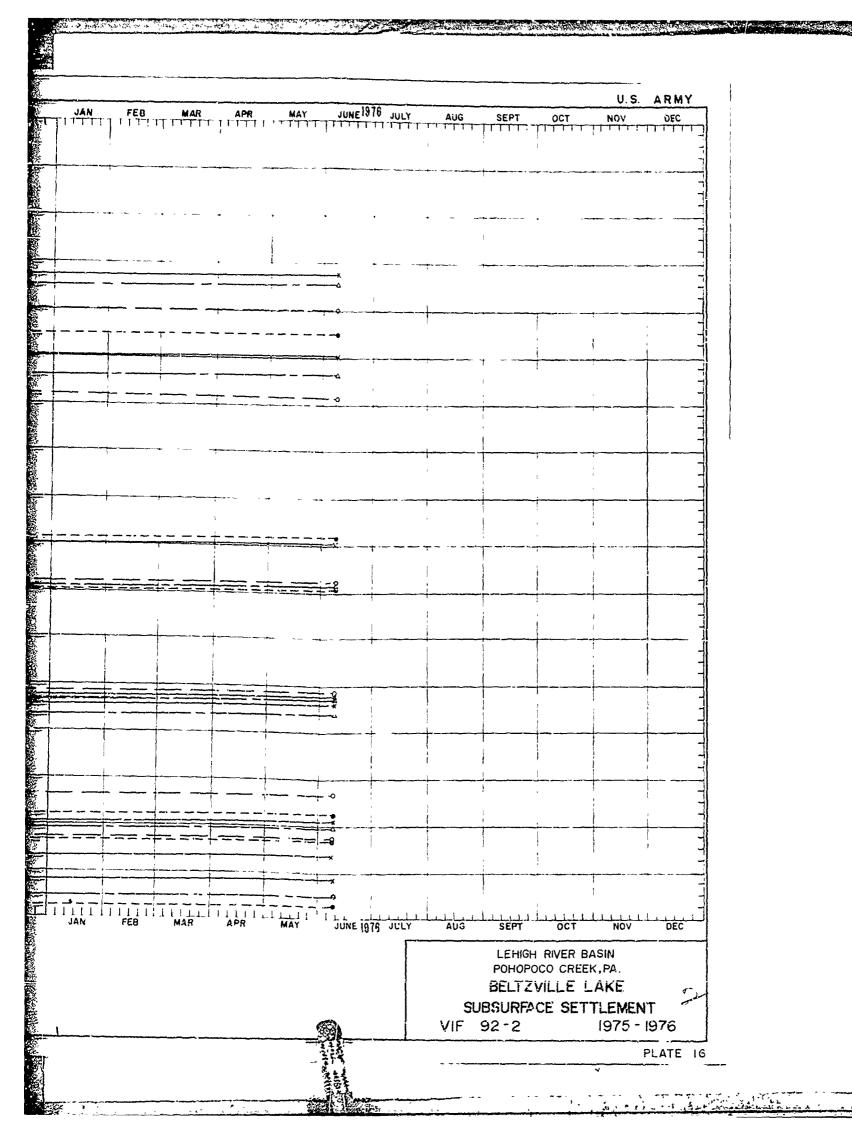
EEHIGH RIVER BASIN
POHOPOCO CREEK, PA
BELTZVILLE LAKE
SUBSURFACE SETTLEMENT DATA
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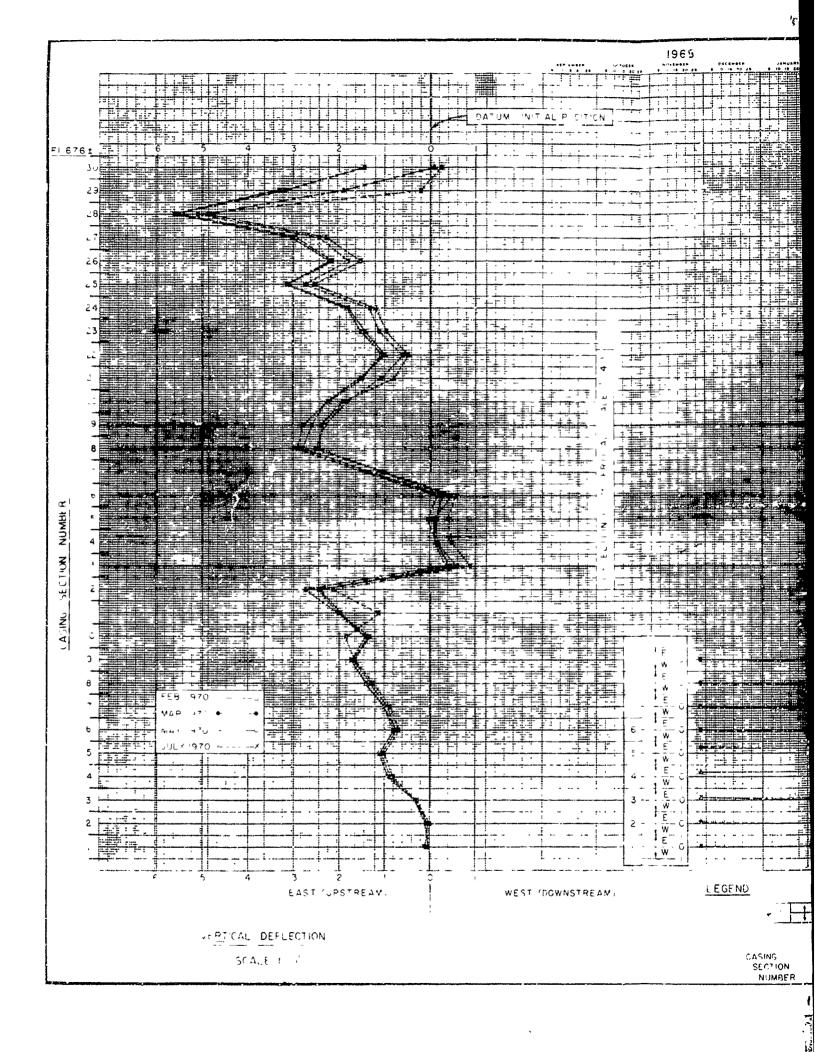
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LEHIGH RIVER BASIN PCHOPO' O CREEK, PA

BELTZVILLE LAKE SUBSURFACE SETTLEMENT DATA VIF - 92 - 2

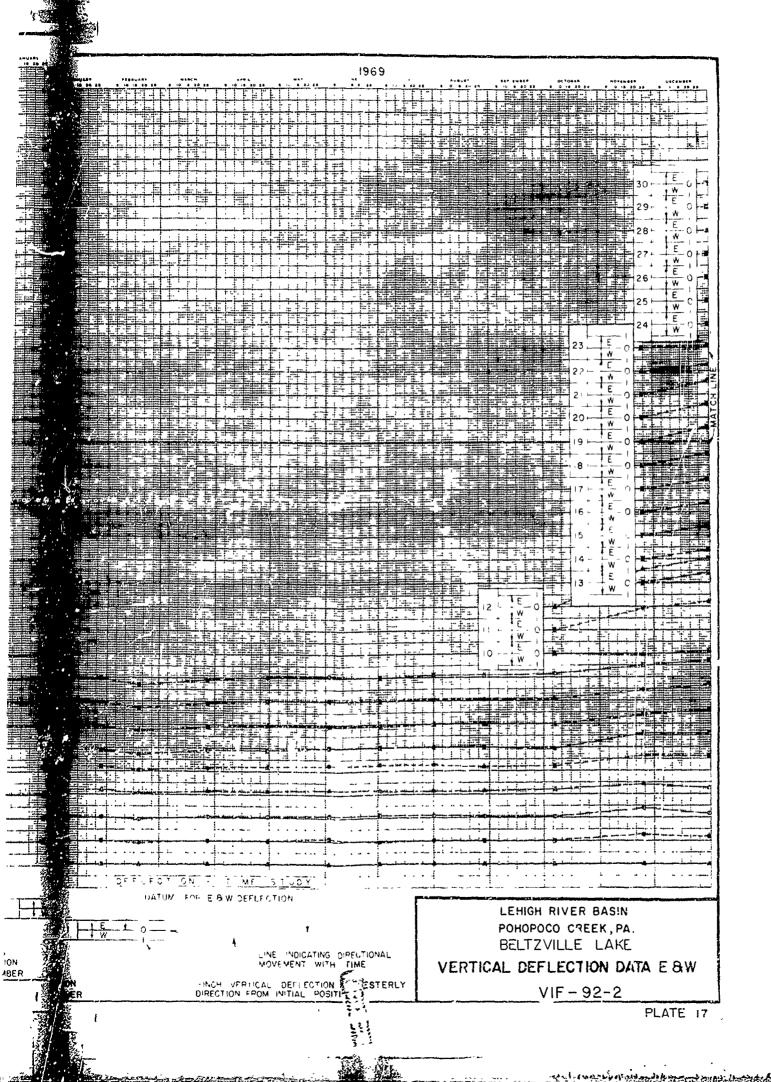






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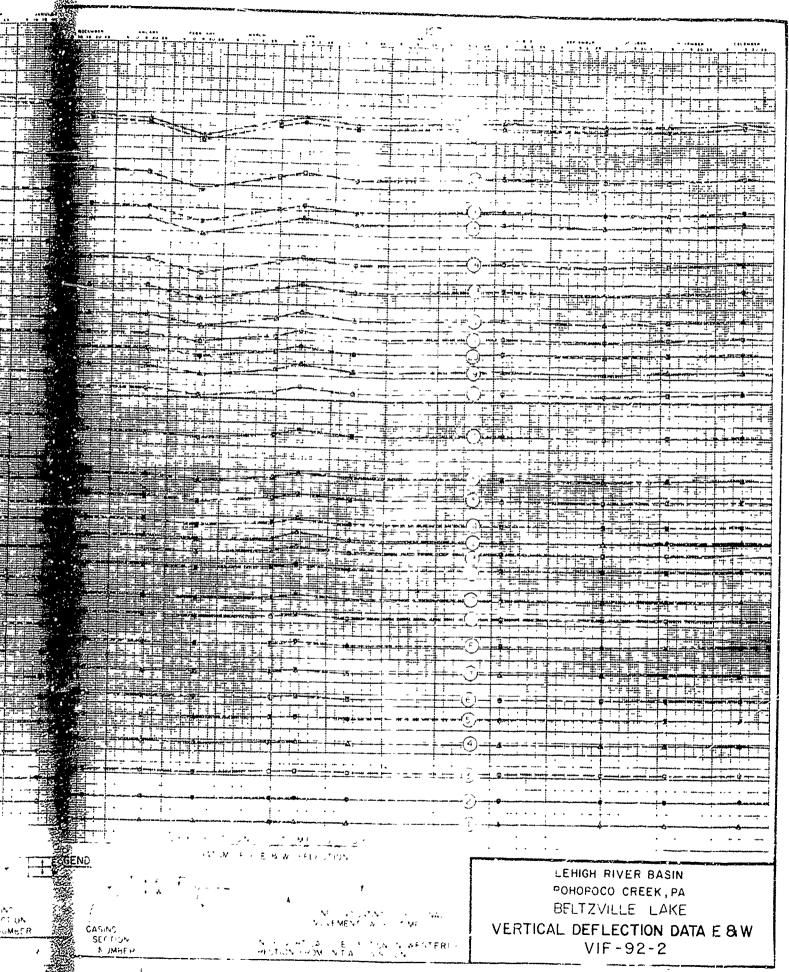
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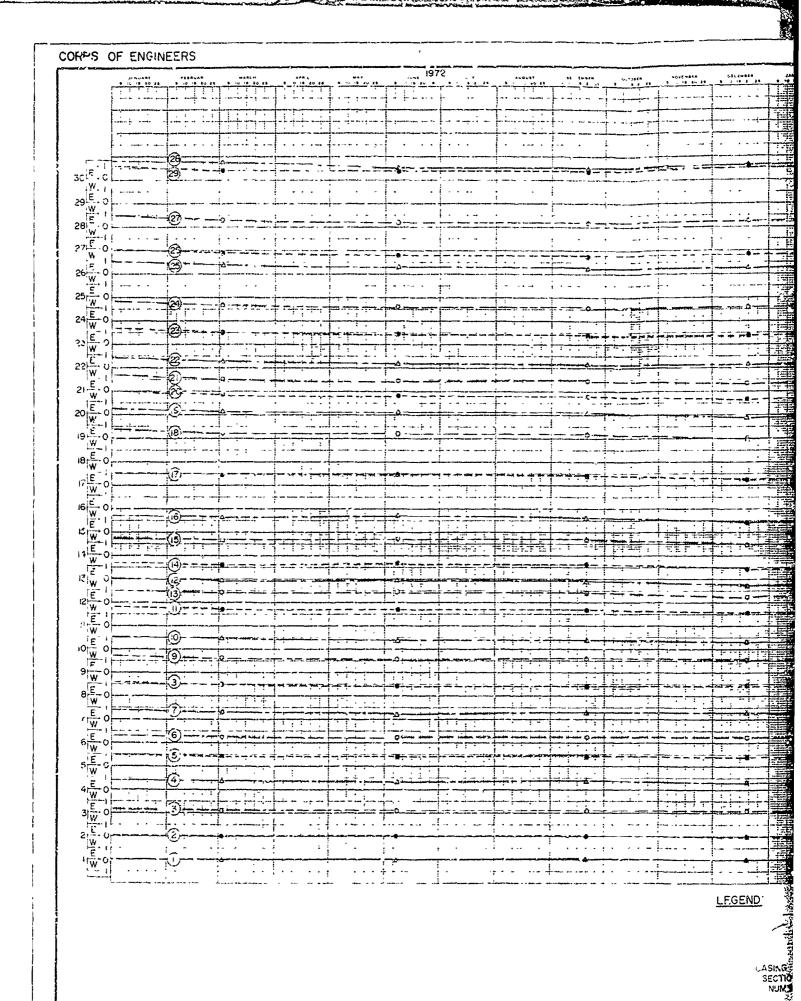


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US ARMY (29) OATUN - TIME STUDY DEF ECTION LEHIGH RIVER BASIN POHOPOCO CREEK, PA BELTZVILLE LAKE LINE INCICATING DIRECTIONAL MUVEMENT WITH TIME VERTICAL DEFLECTION DATA E & W INCH VERTICAL DEFLECTION IN WERTERLY LIRECTION FROM INITIAL MODITION VIF - 92-2 SING ECTION ENUMBER

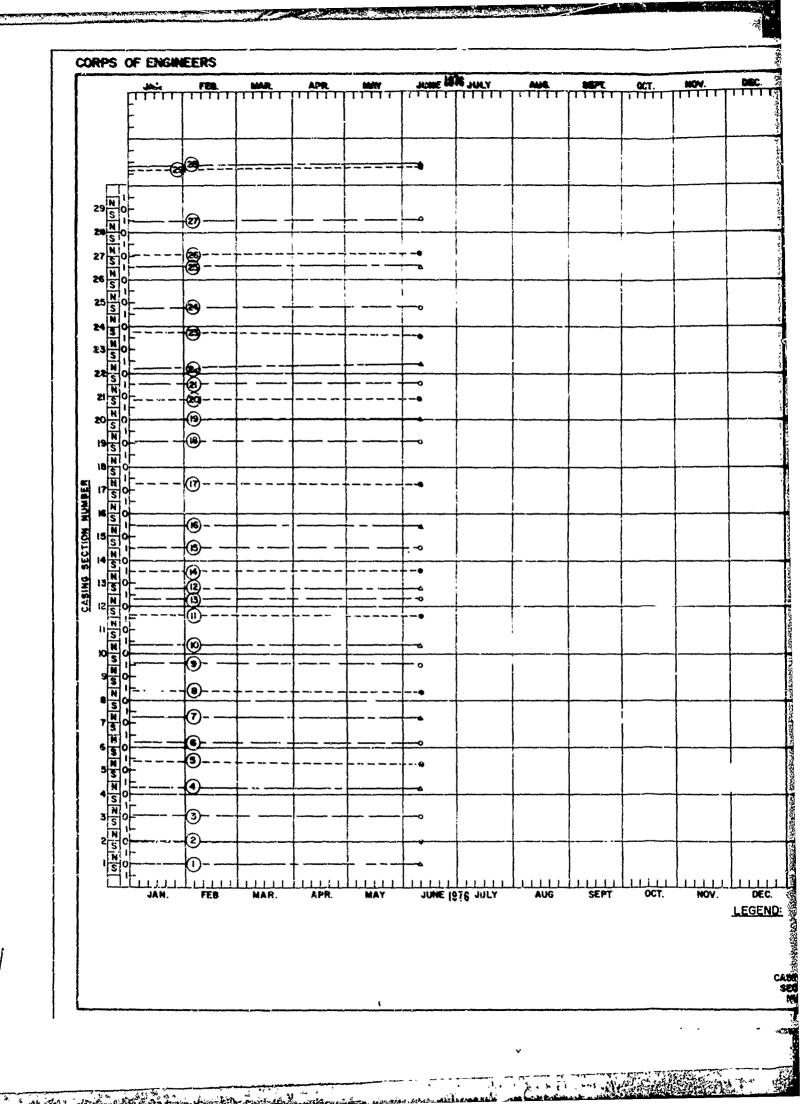
PLATE 19

CORPS OF ENGINEERS 29 E . 0 28 E. O 26 E . O . - w.i. articles [5] w. ; -24 E 0 w.i. 23 E 0 W ... ۰٥₽ (a) 20 E 0 = 3 19 W 0 18 E 0 17 W 1 16 W 0 15 W 0 1 4 0. w., (13) w i <u>{(i)</u> 빨 (O) 9 W E O (9) (8) 8 W 0 7 E 0 (6) 6 W 1 0 15 (4) 4E O 4 W 0 EO W I C LEGEND

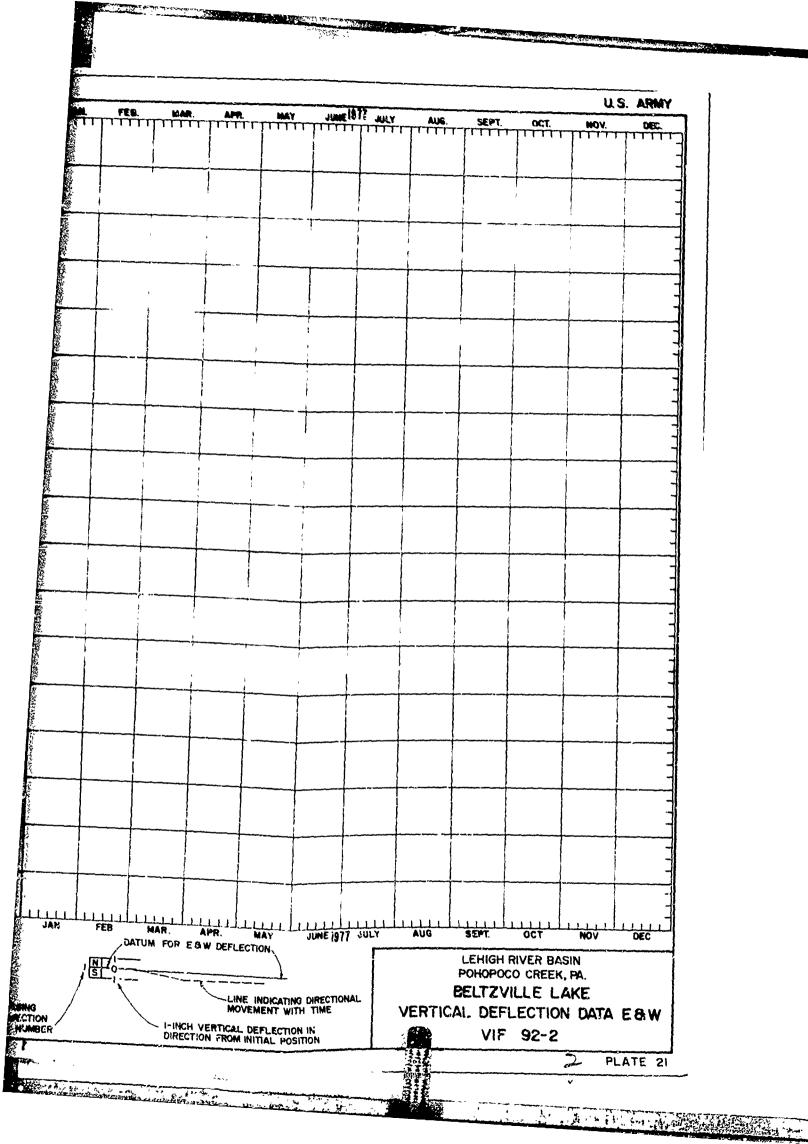
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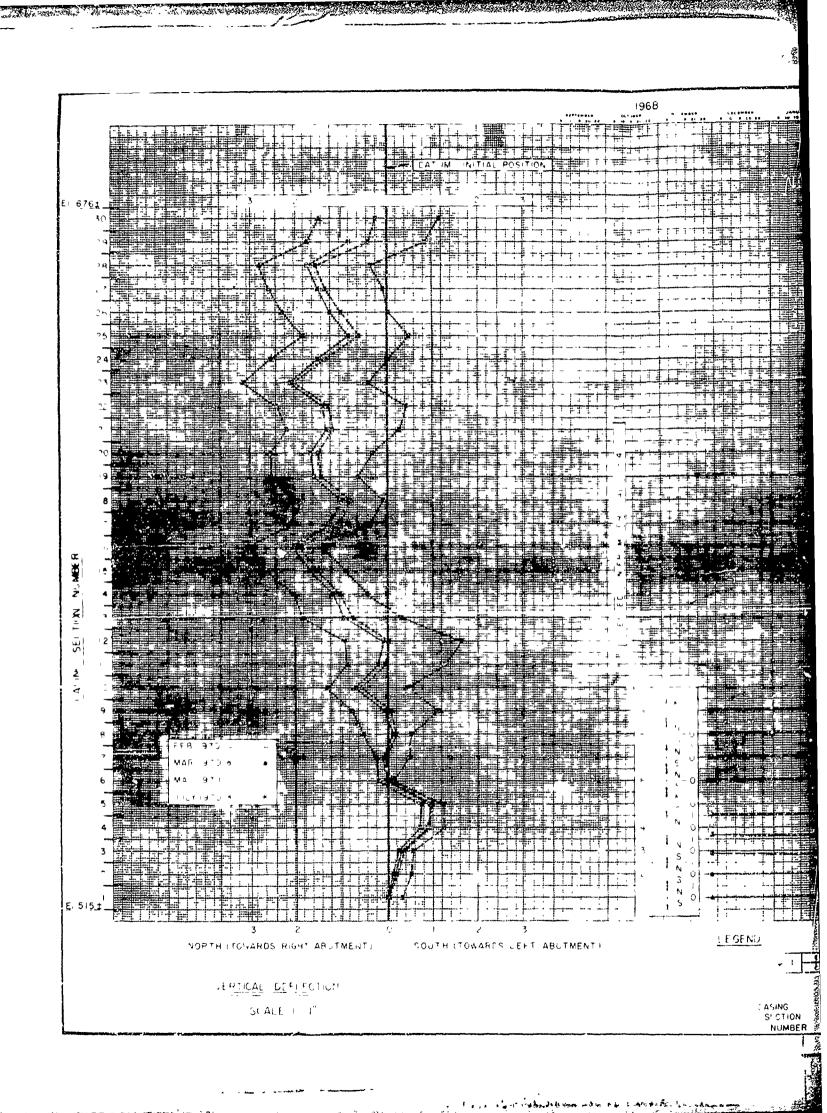
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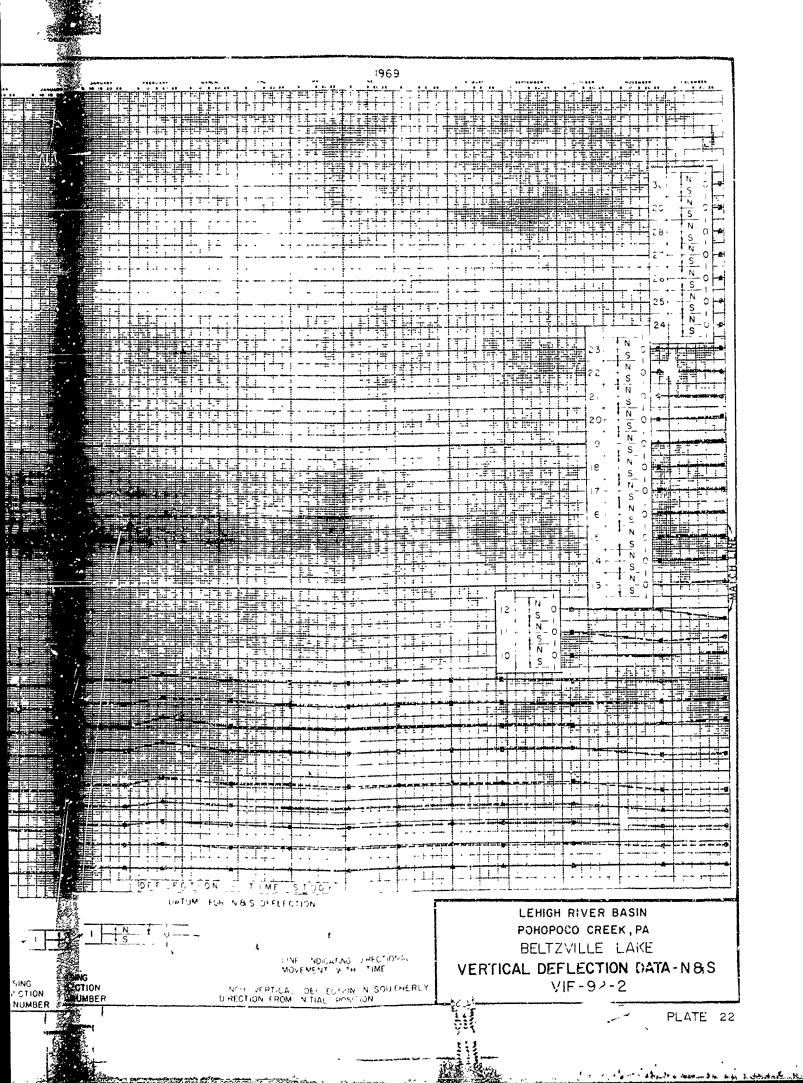
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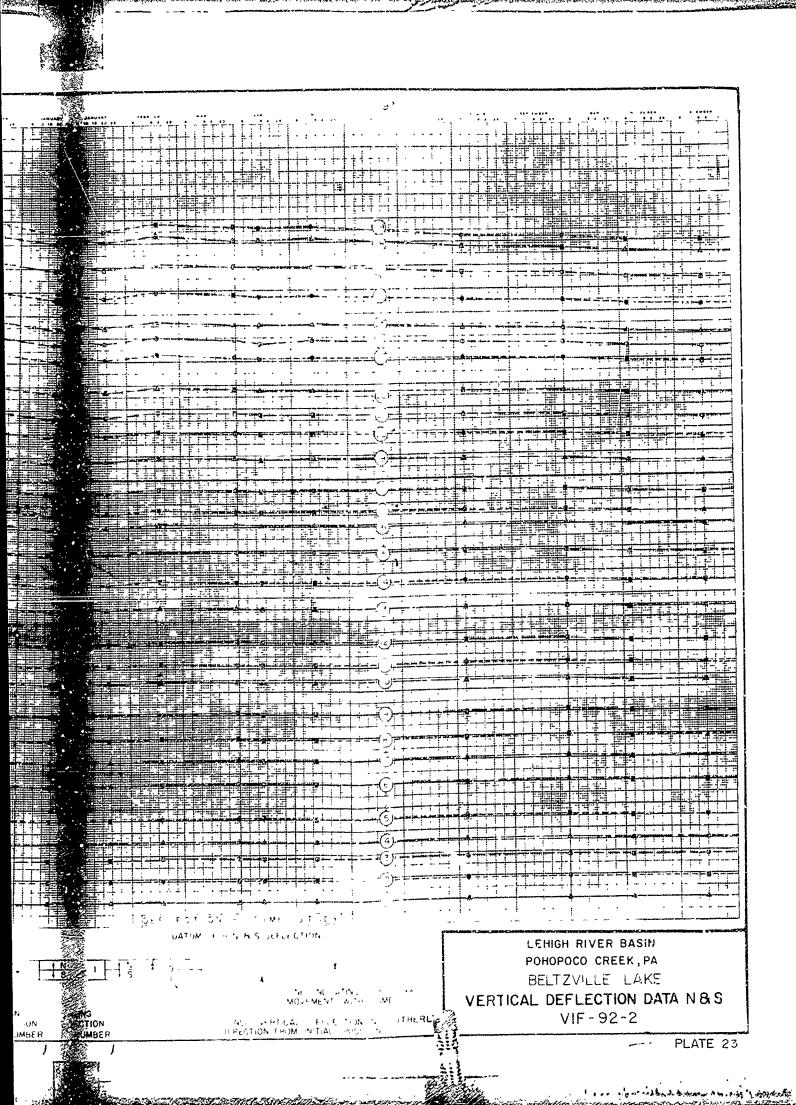






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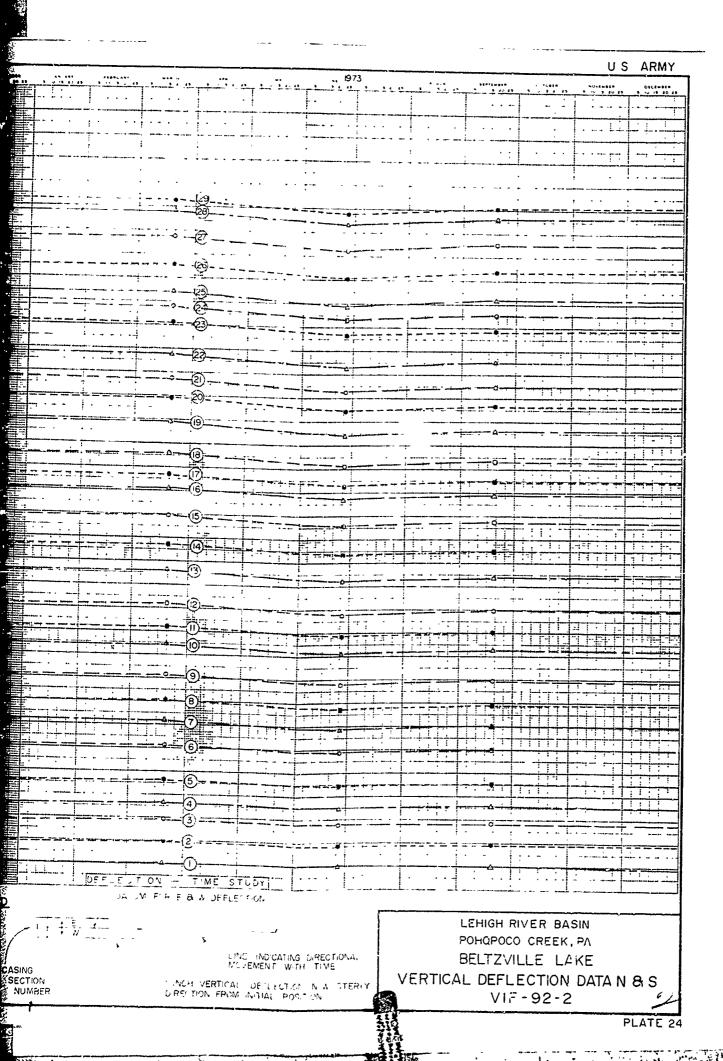
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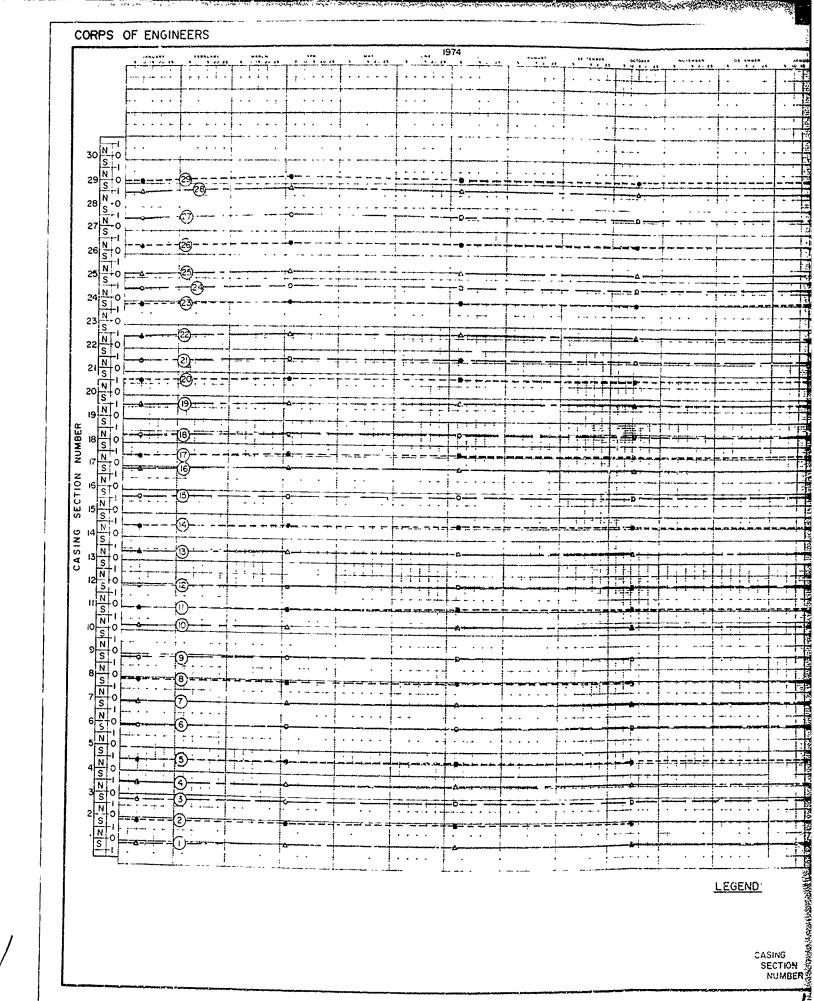


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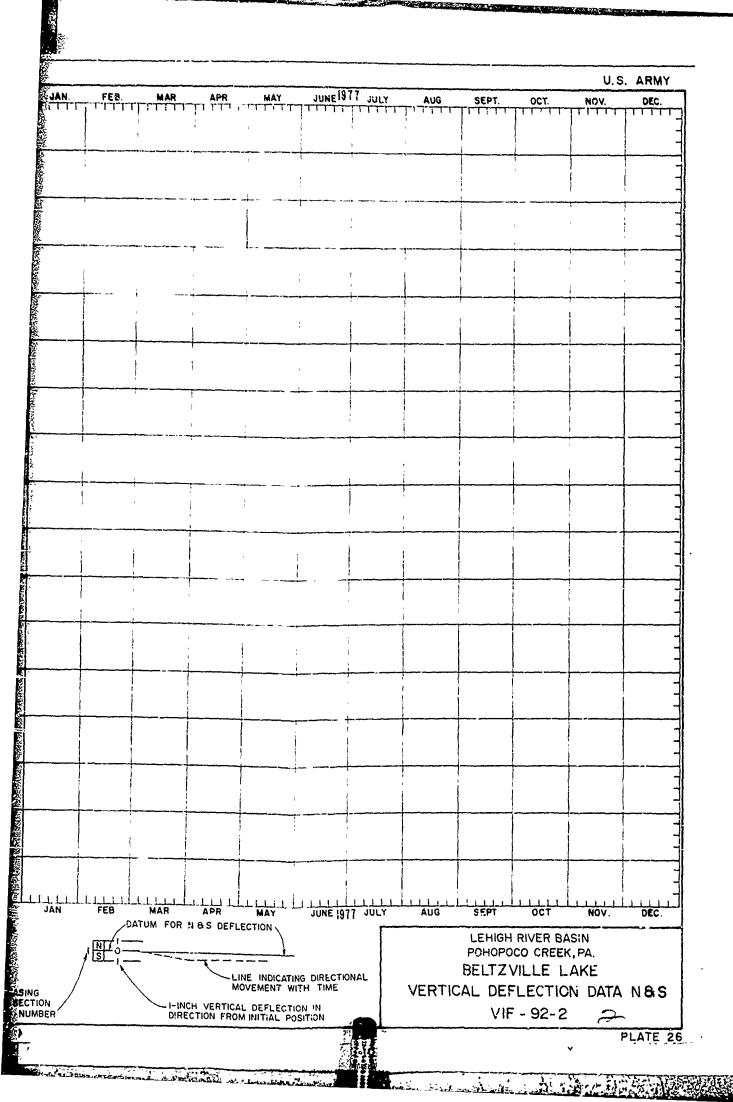
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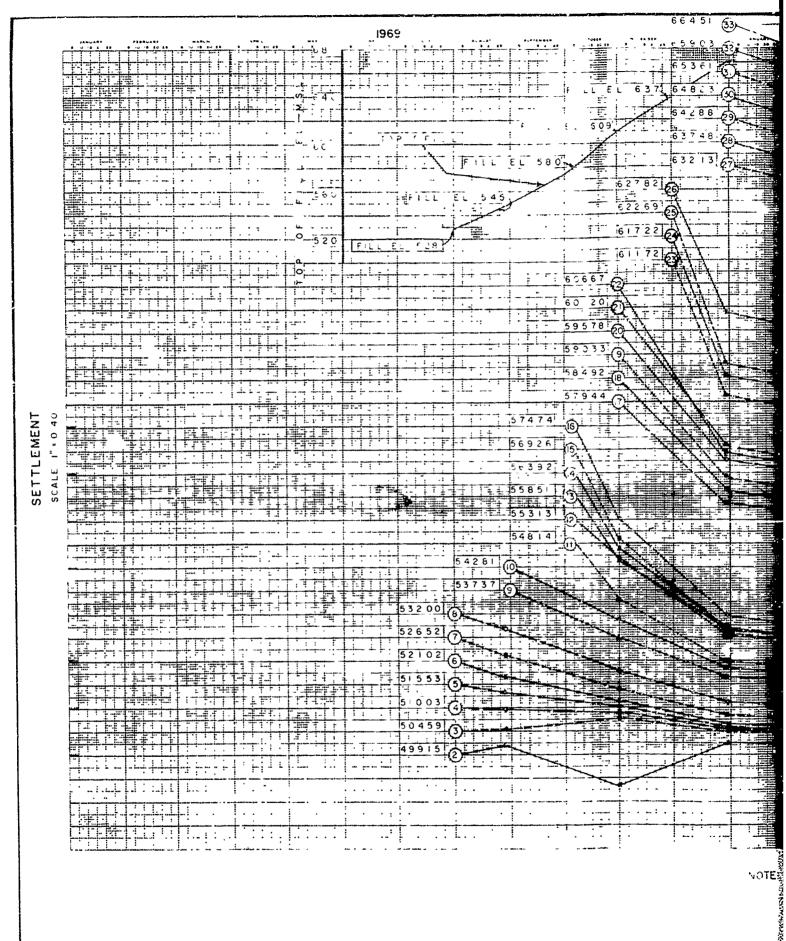
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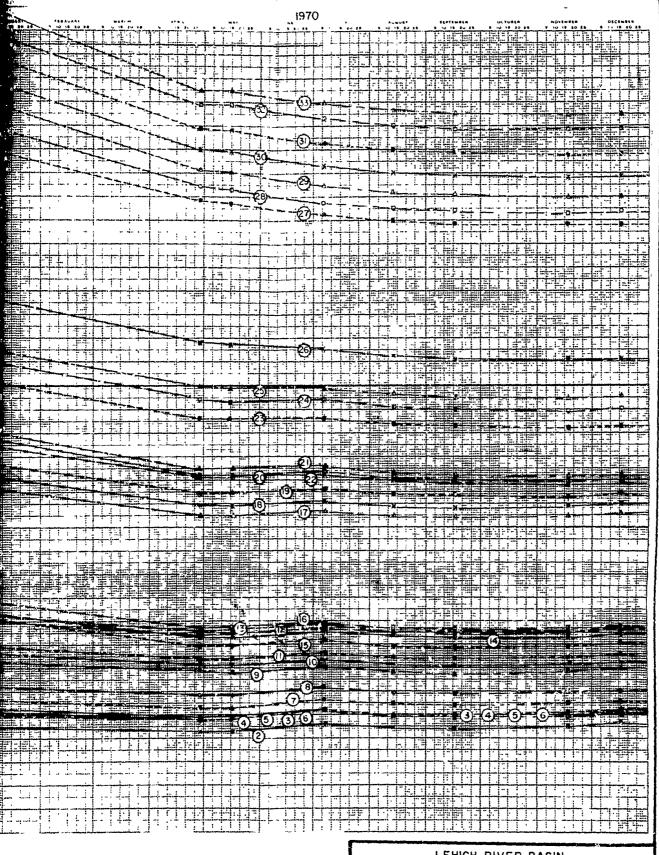




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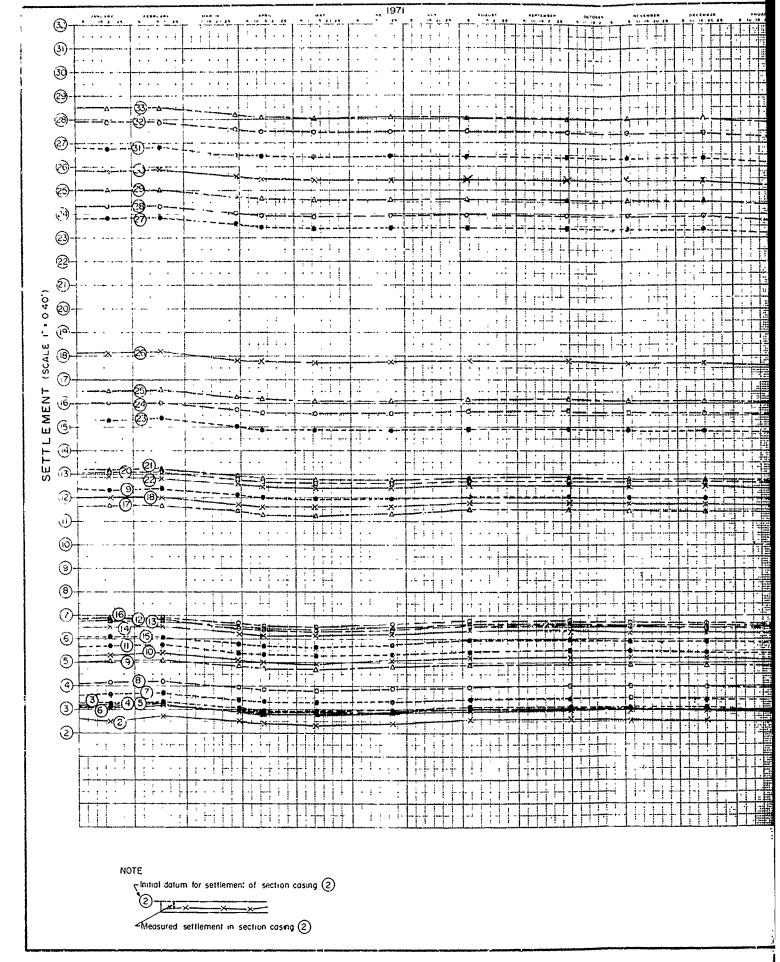


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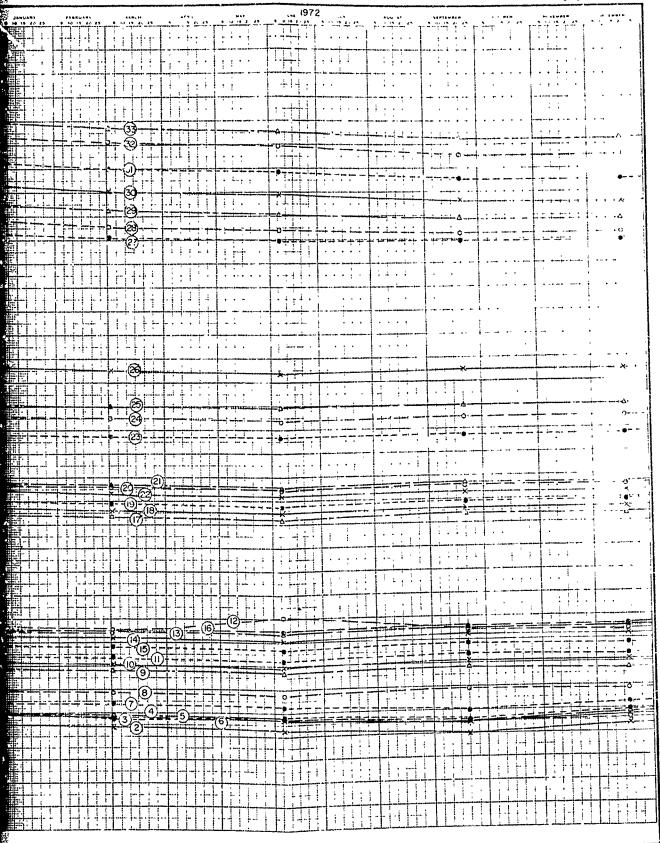
LEHIGH RIVER BASIN
POHOPOCO CREEK, PA.
BELTZVILLE LAKE
SUBSURFACE SETTLEMENT DATA
VIF-95-2
1969-1970

PLATE 27

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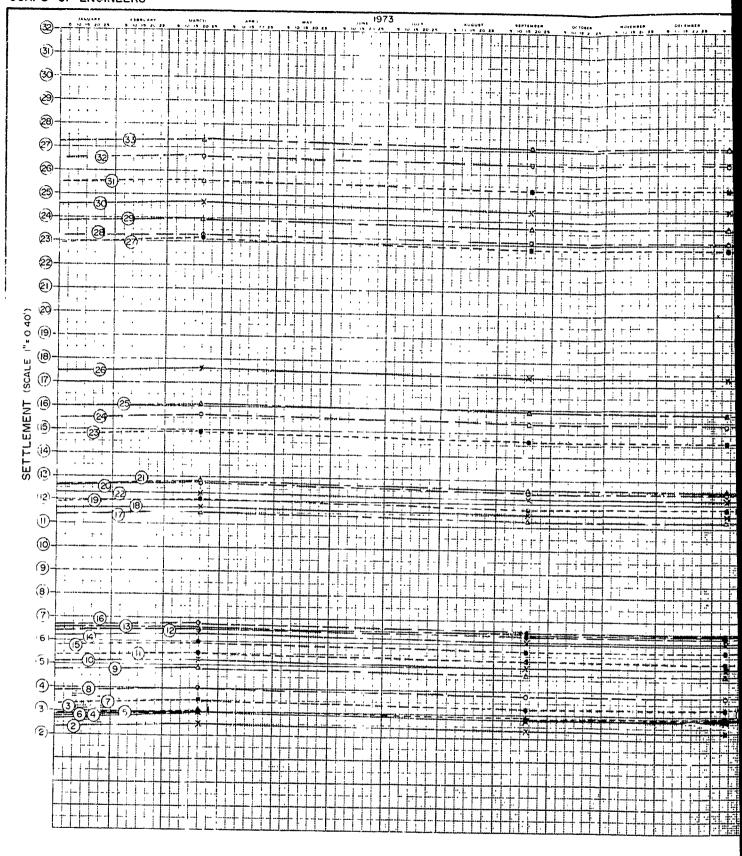
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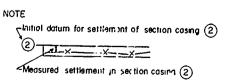


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LEHIGH RIVER BASIN
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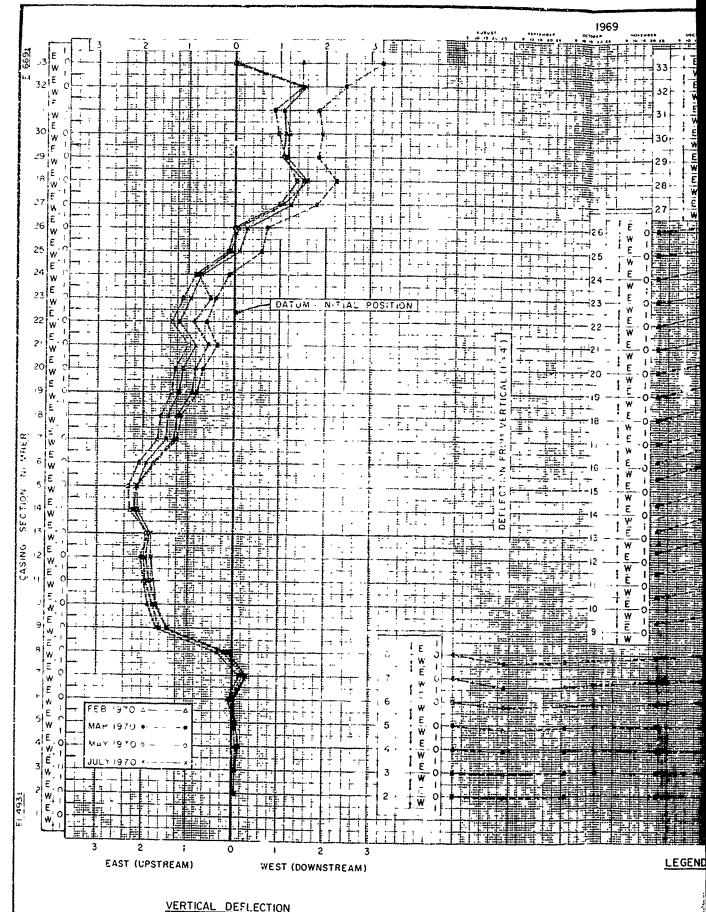
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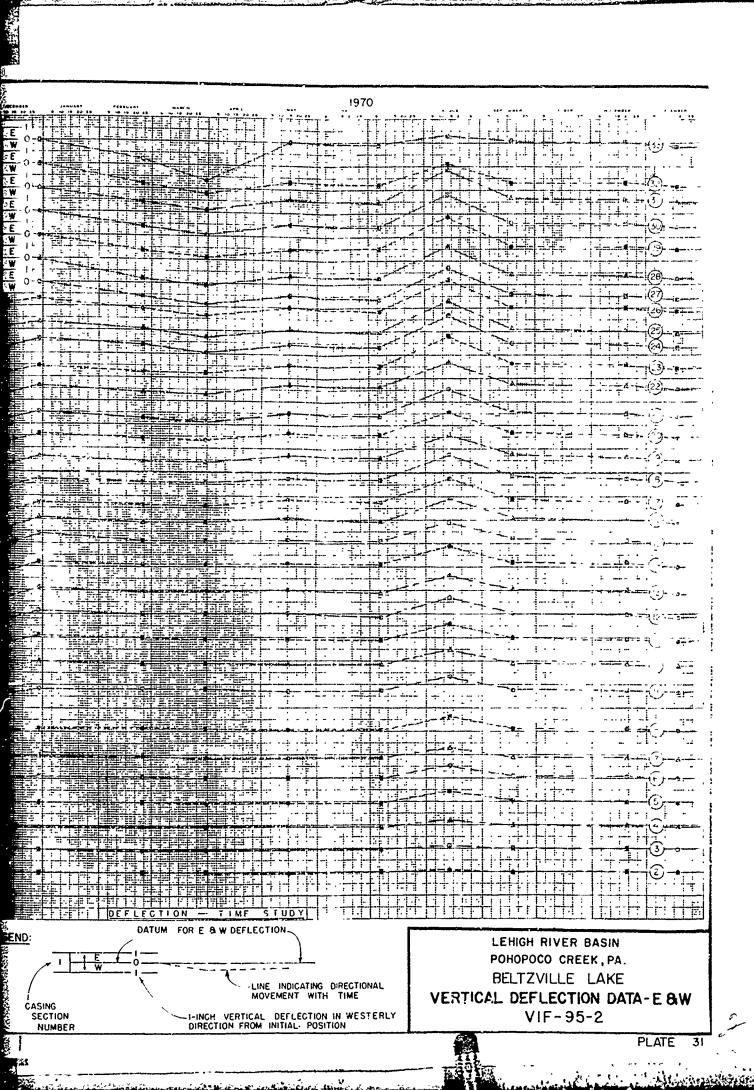
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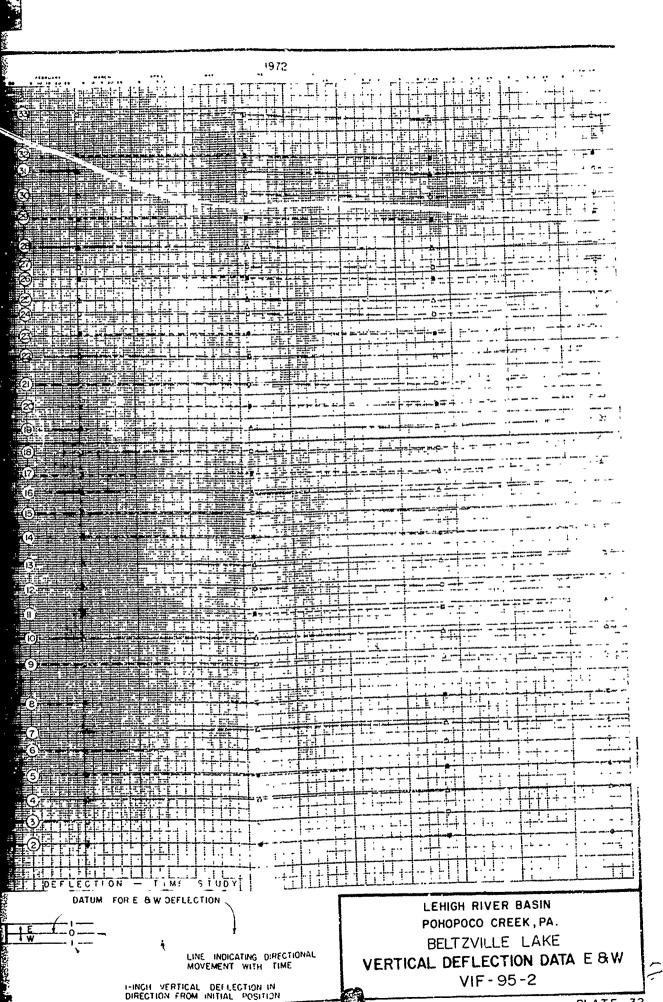


PLATE 32

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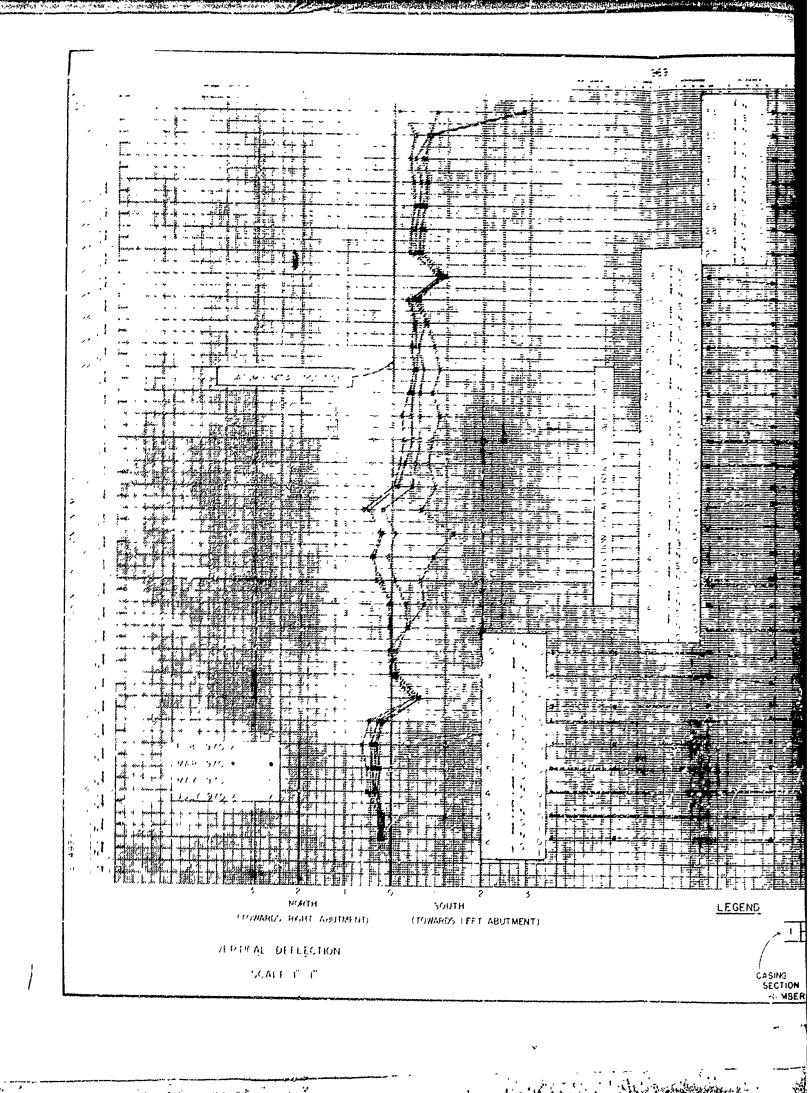
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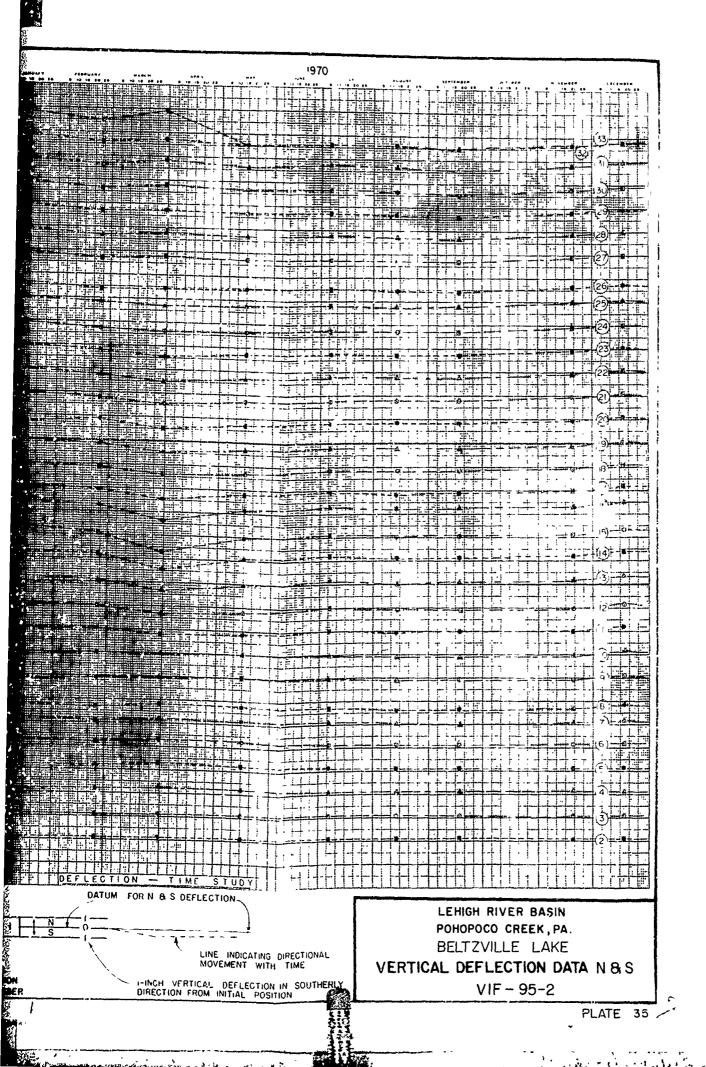
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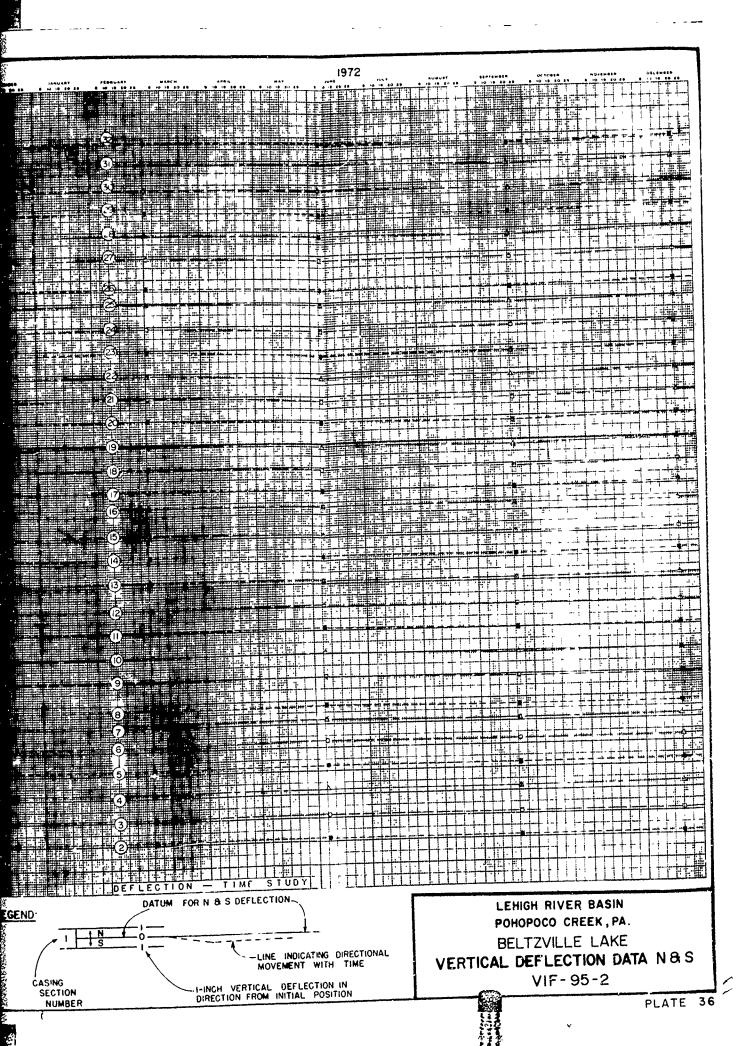
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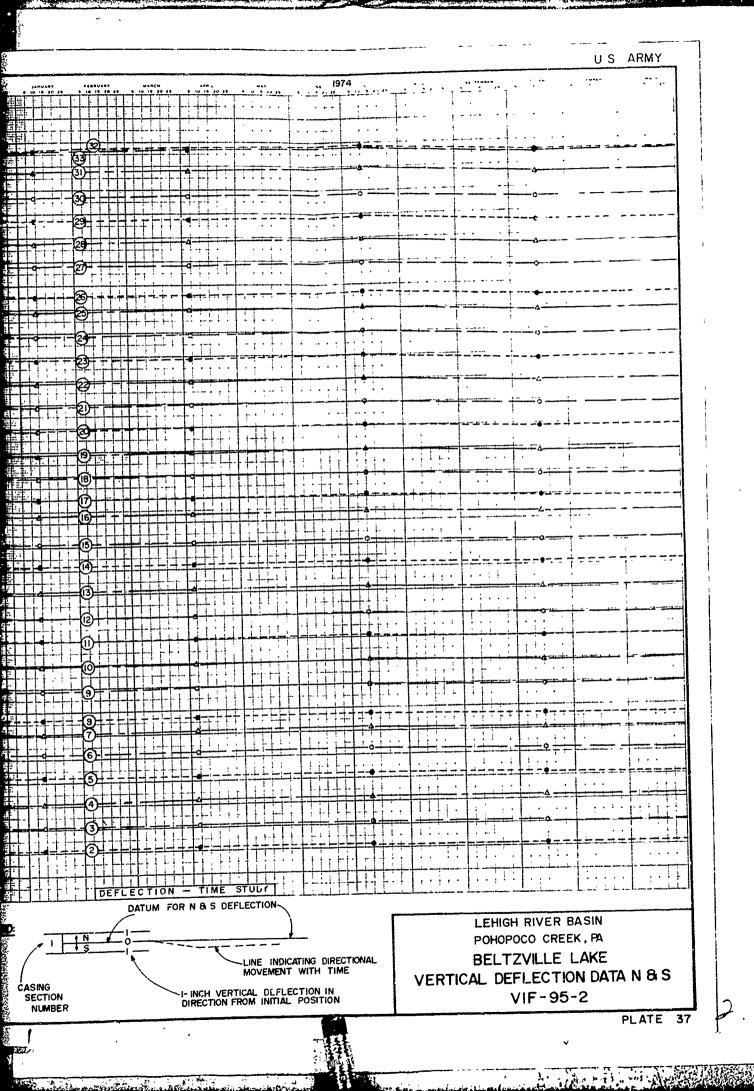


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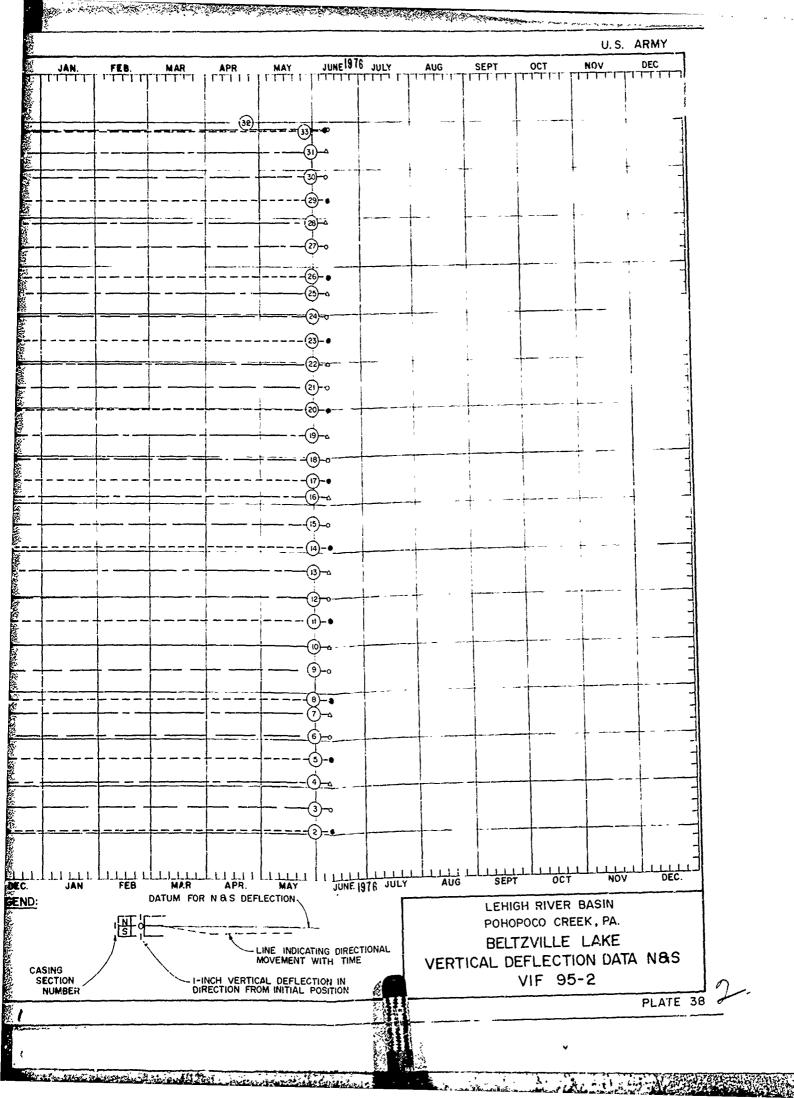
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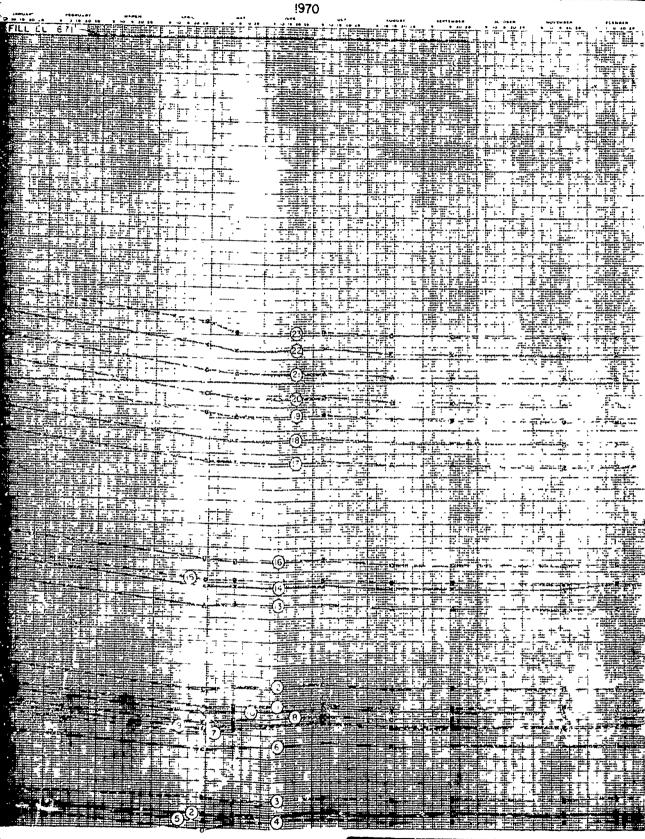


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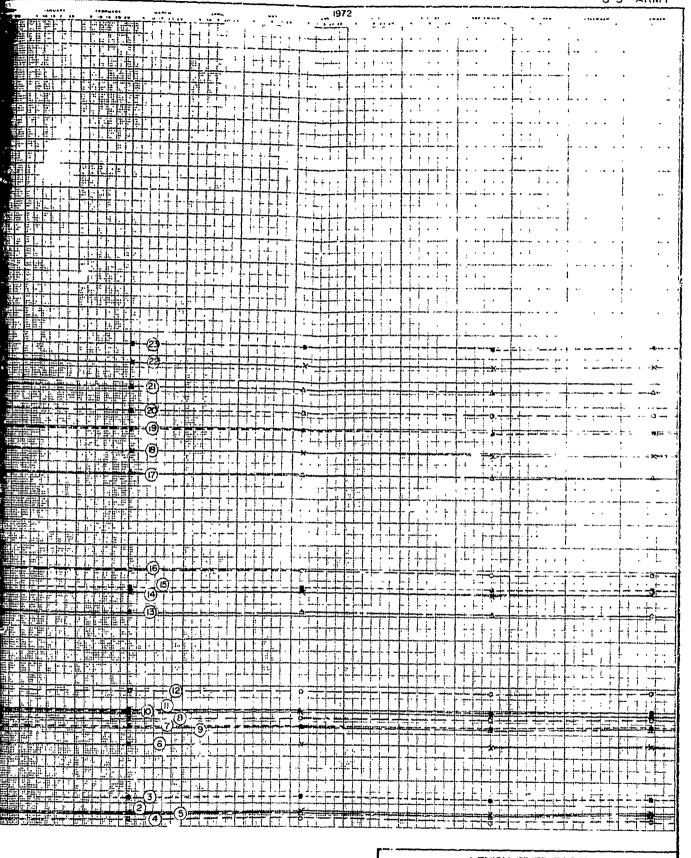
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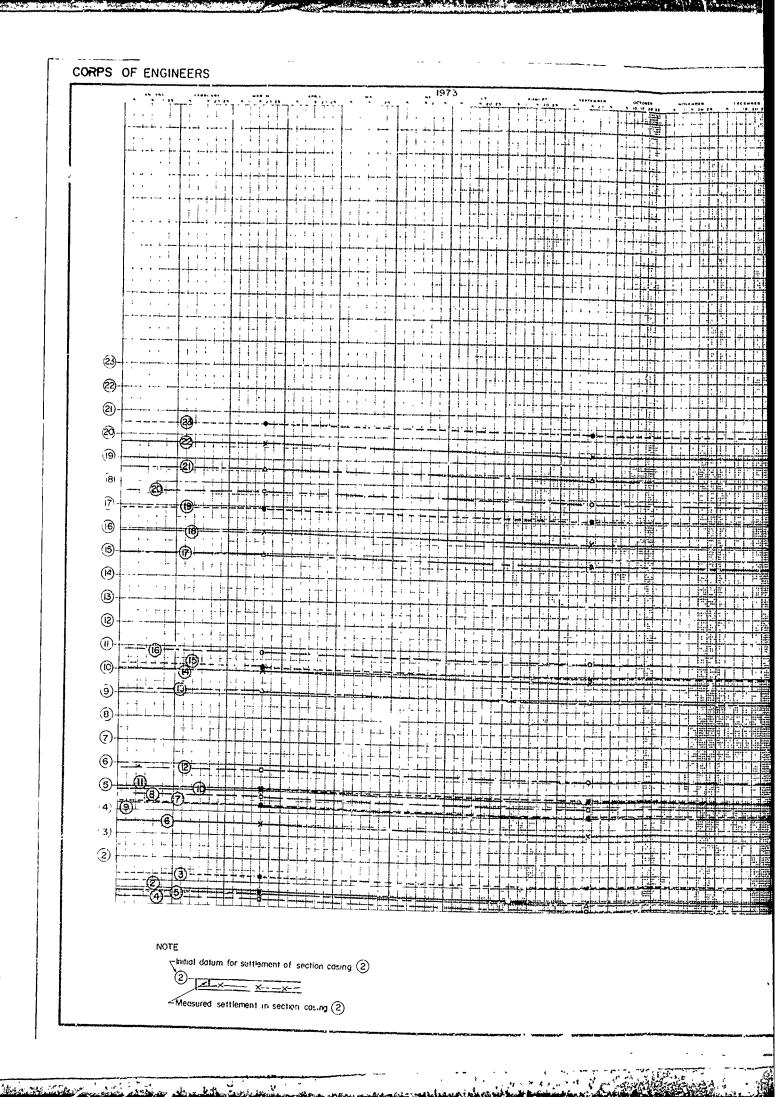
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SUBSURFACE SETTLEMENT DATA VIF-98-5 1969-1970



LEHIGH RIVER BASIN
POHOPOCO CREEK, PA.
BELTZVILLE LAKE
SUBSURFACE SETTLEMENT DATA
VIF-98-5 1971-1972

PLATE 40

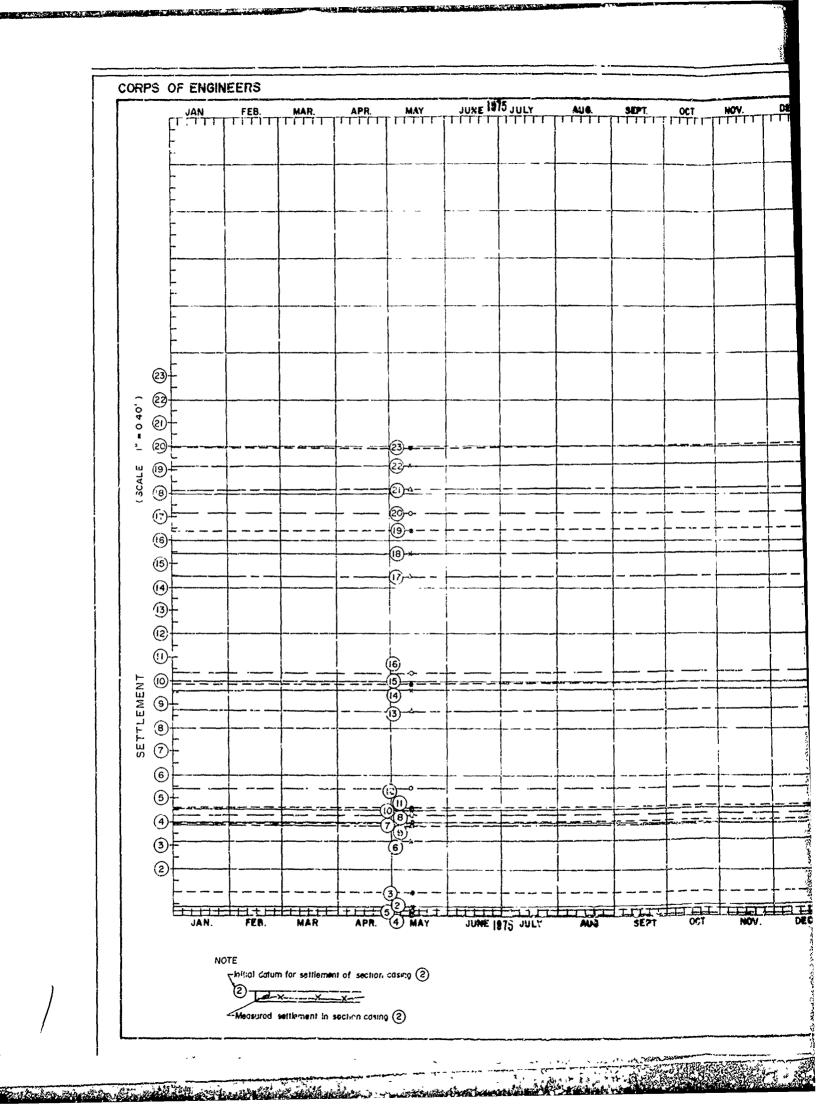


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LEHIGH RIVER BASIN POHOPOCO CREEK,PA. BELTZVILLE LAKE

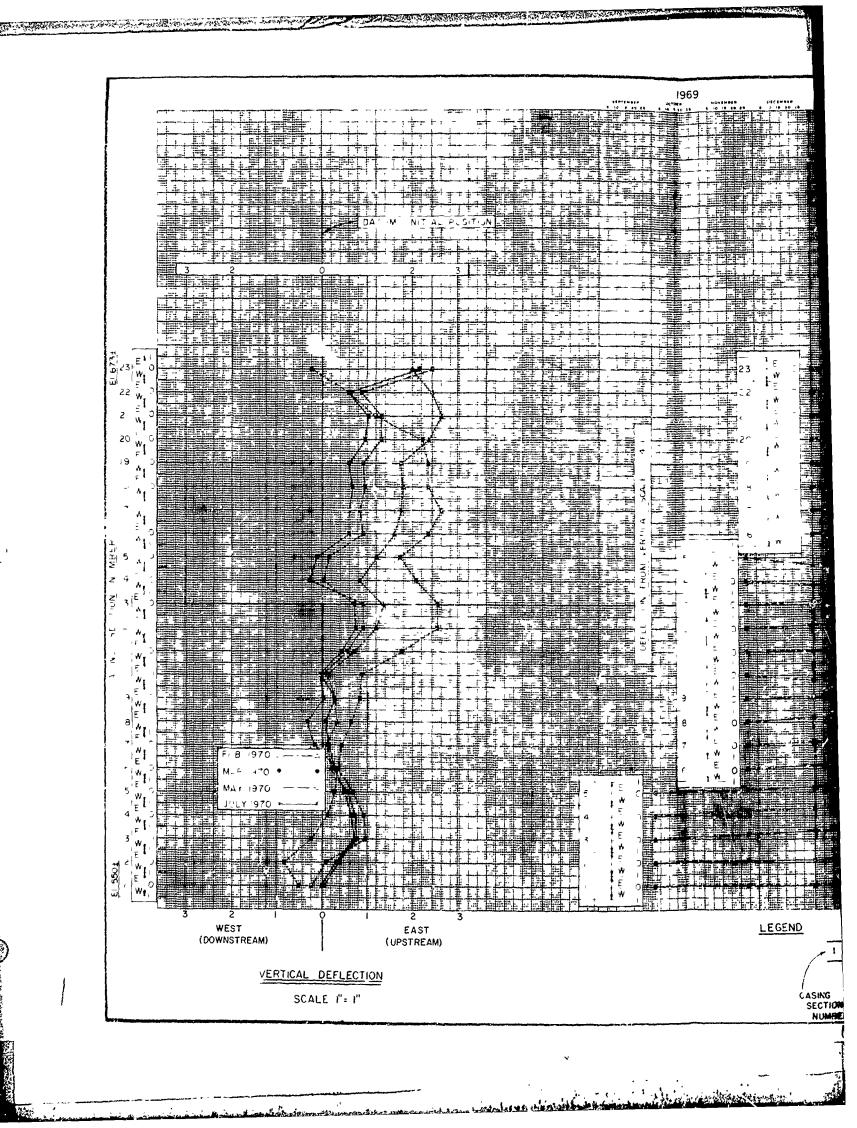
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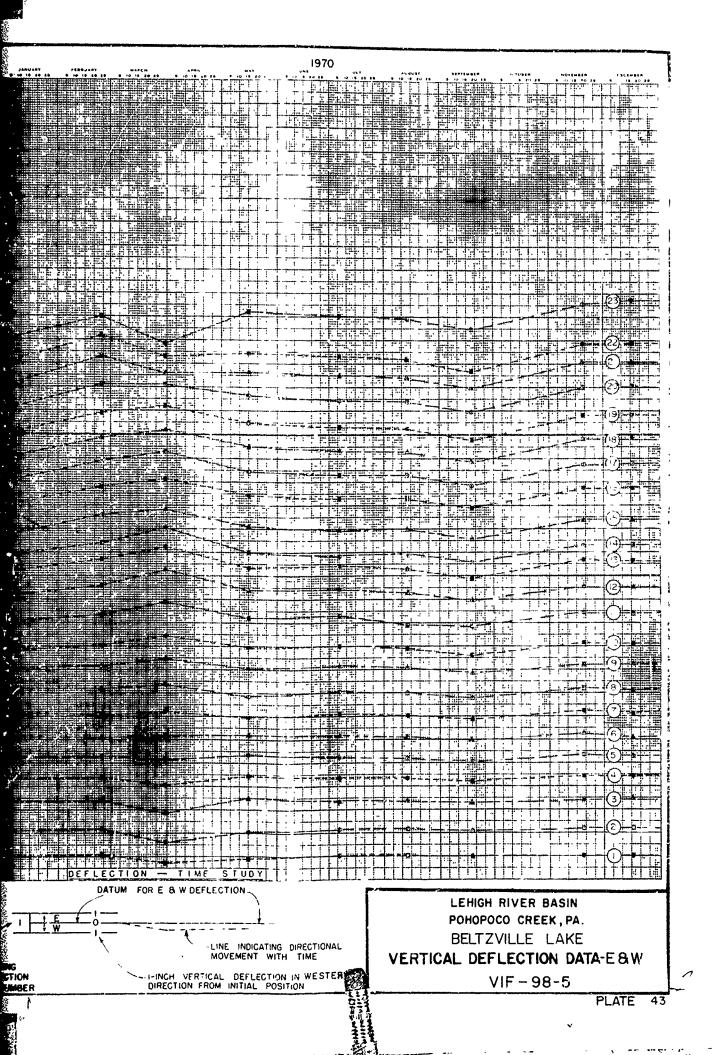
PLATE 41

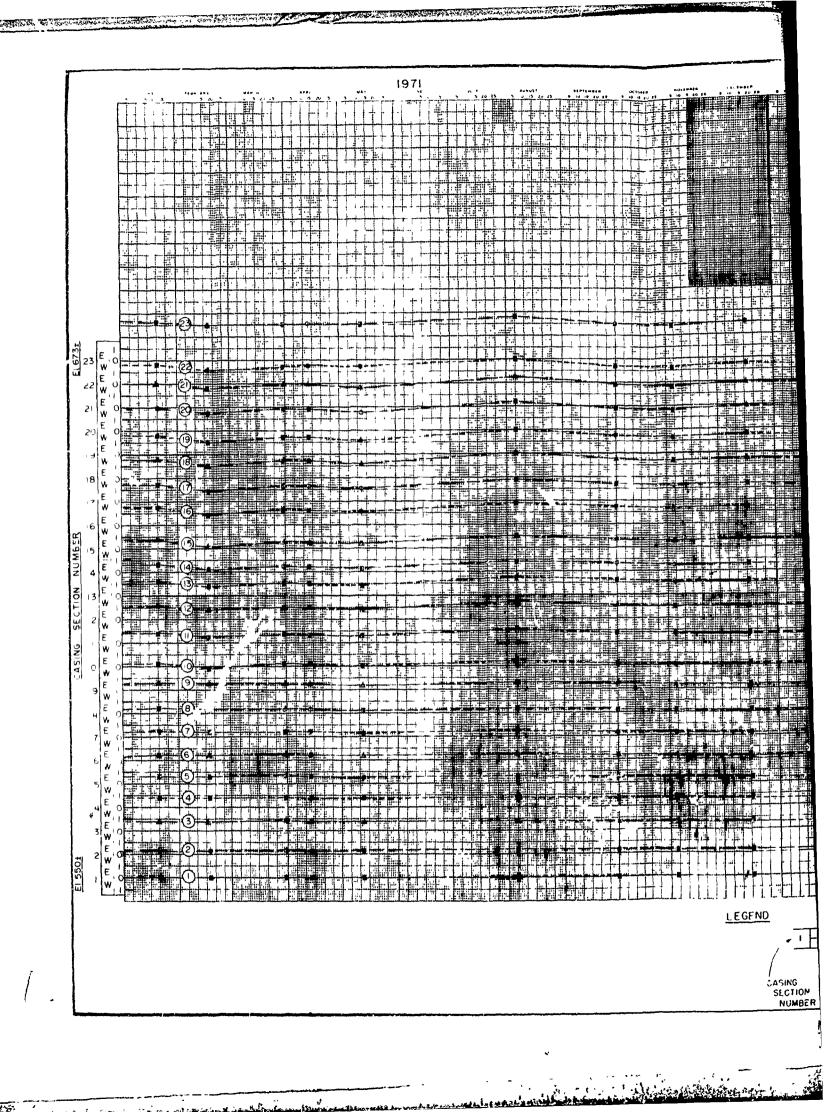


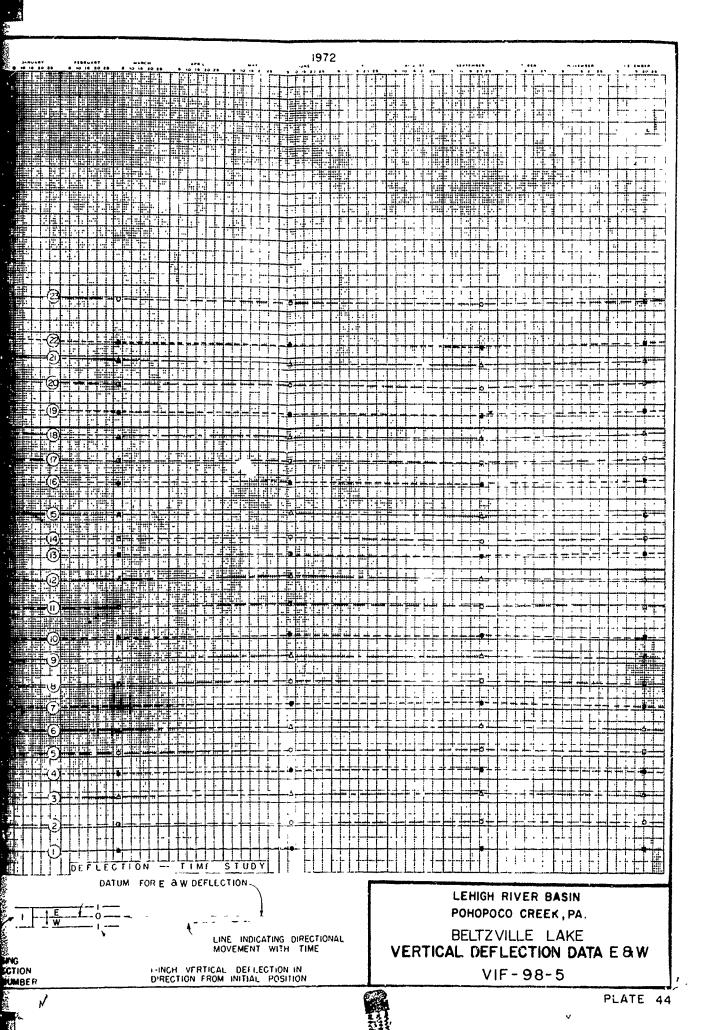
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PLATE 42







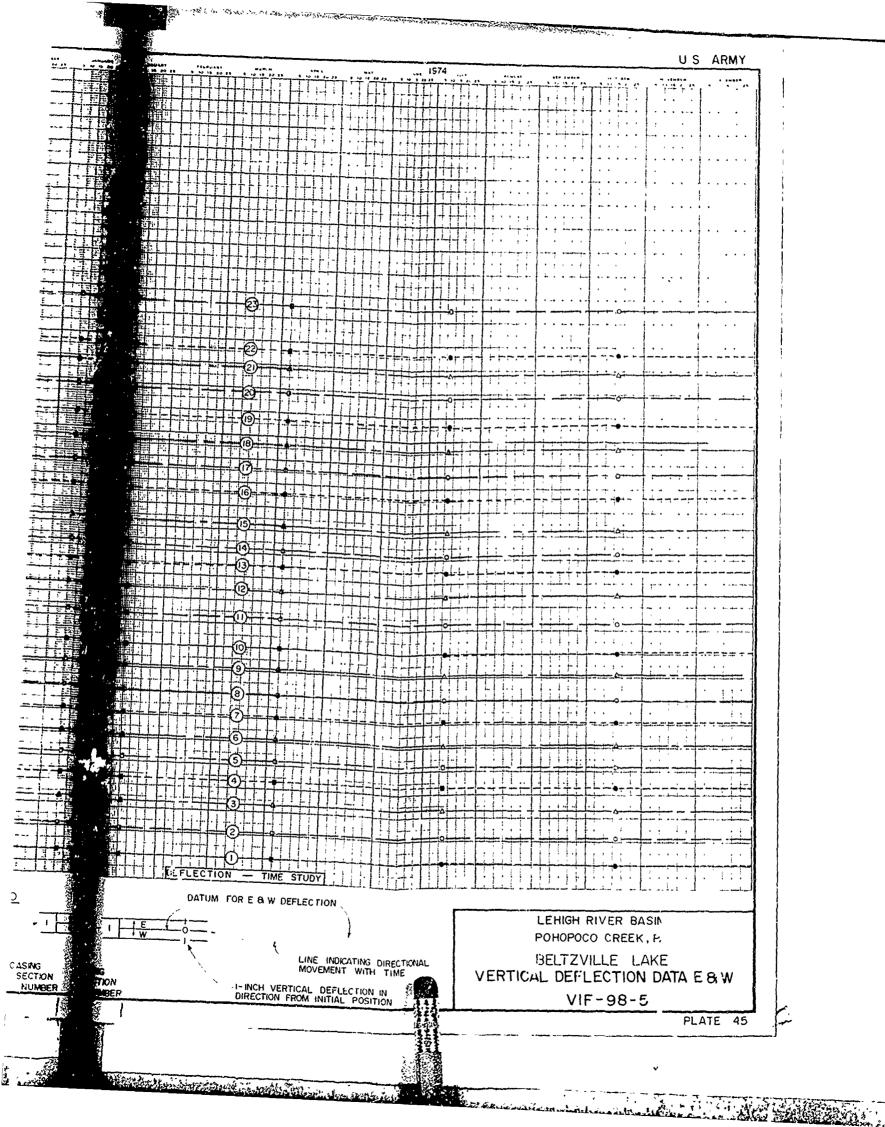


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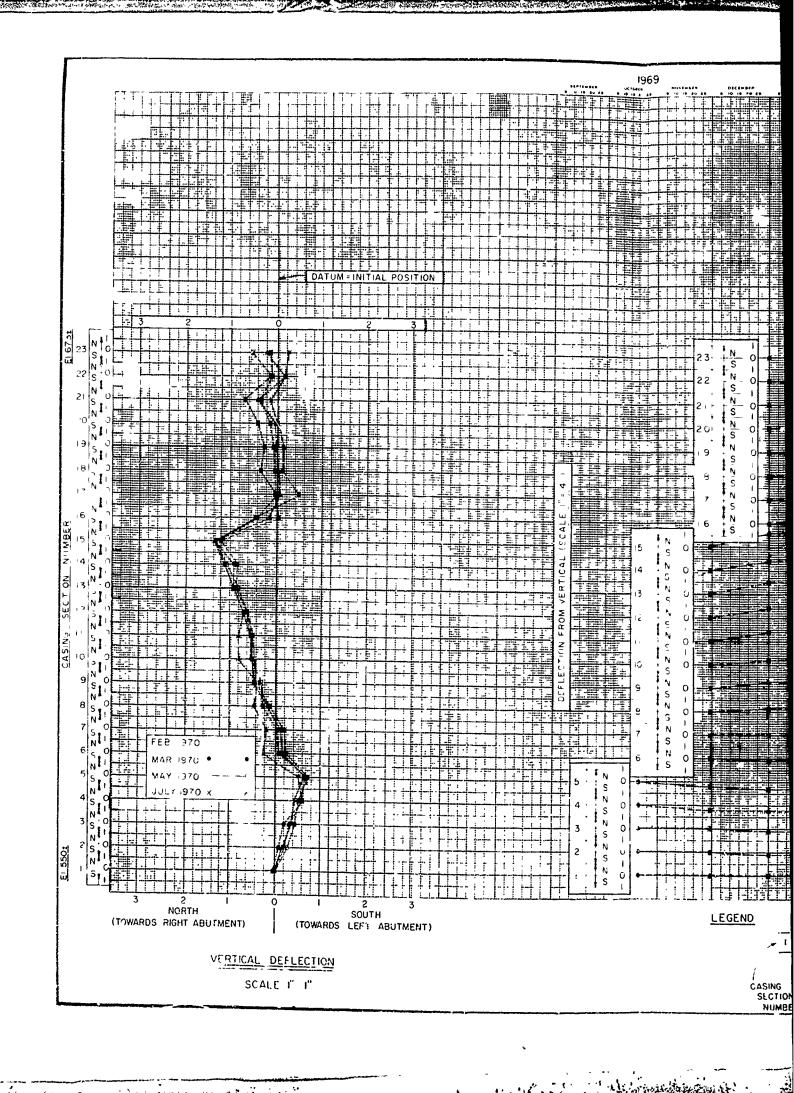
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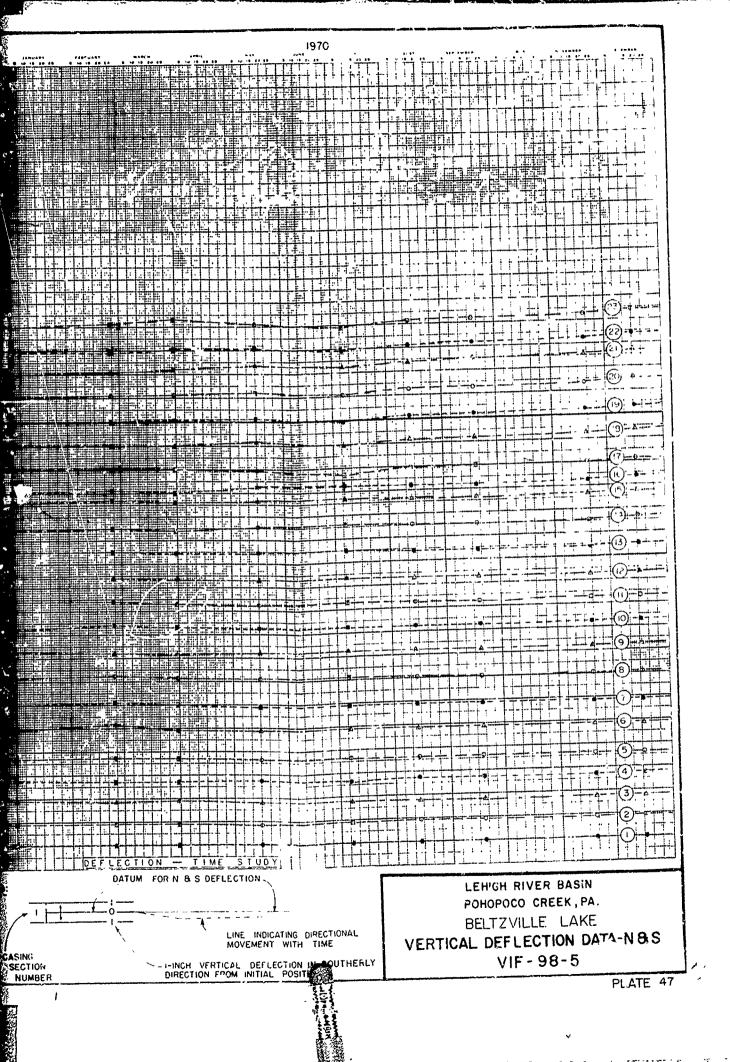
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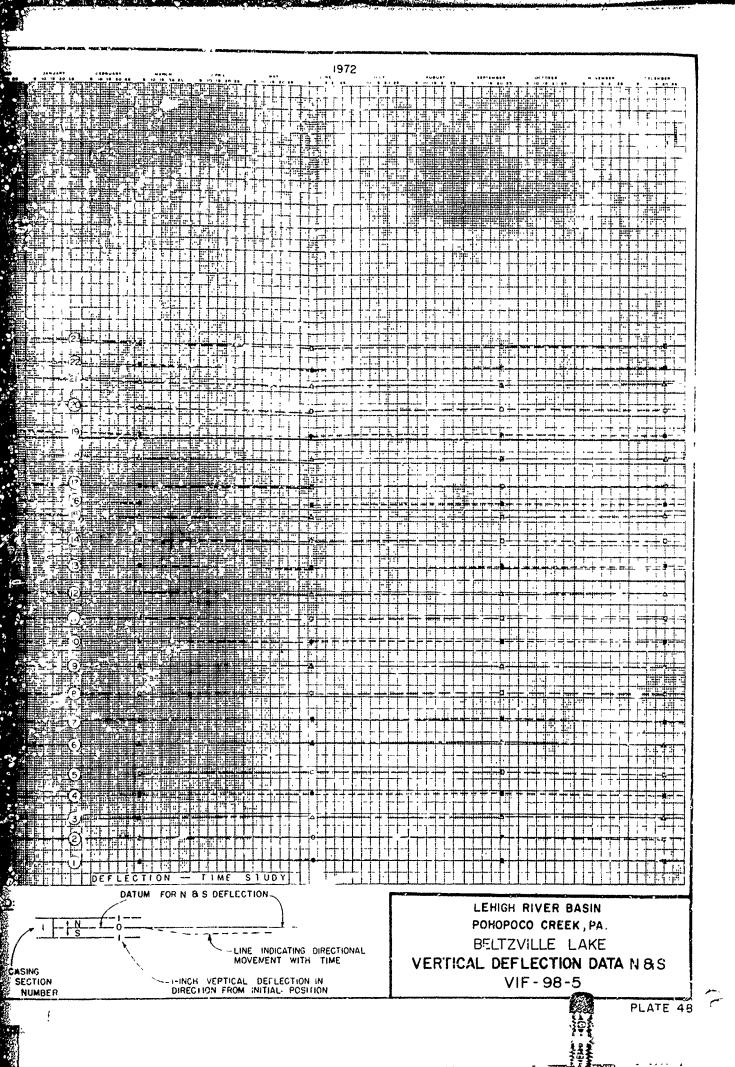
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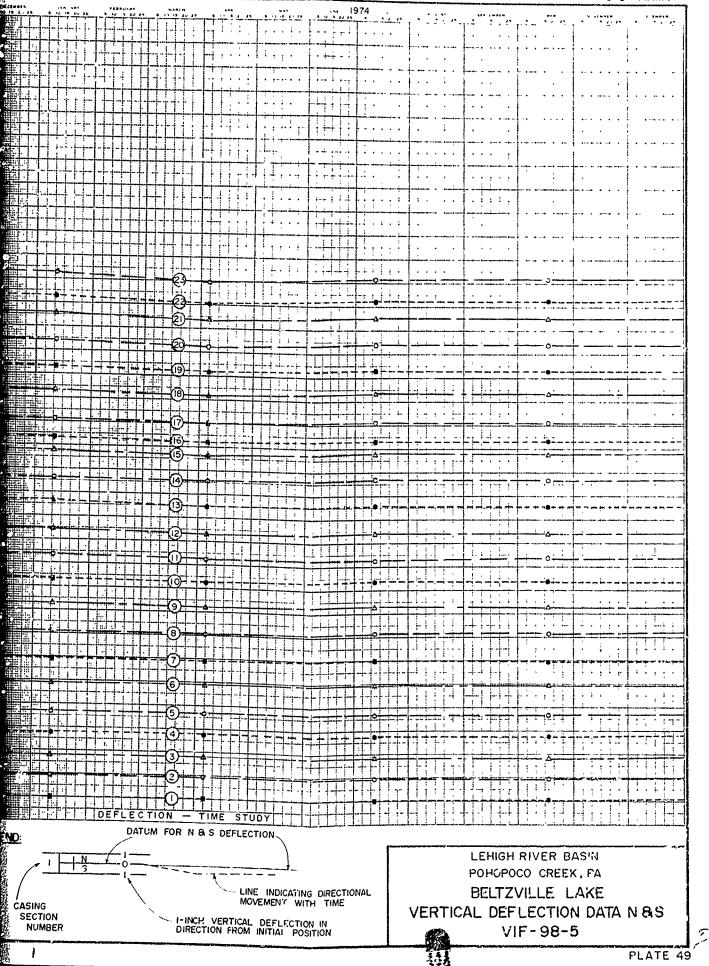
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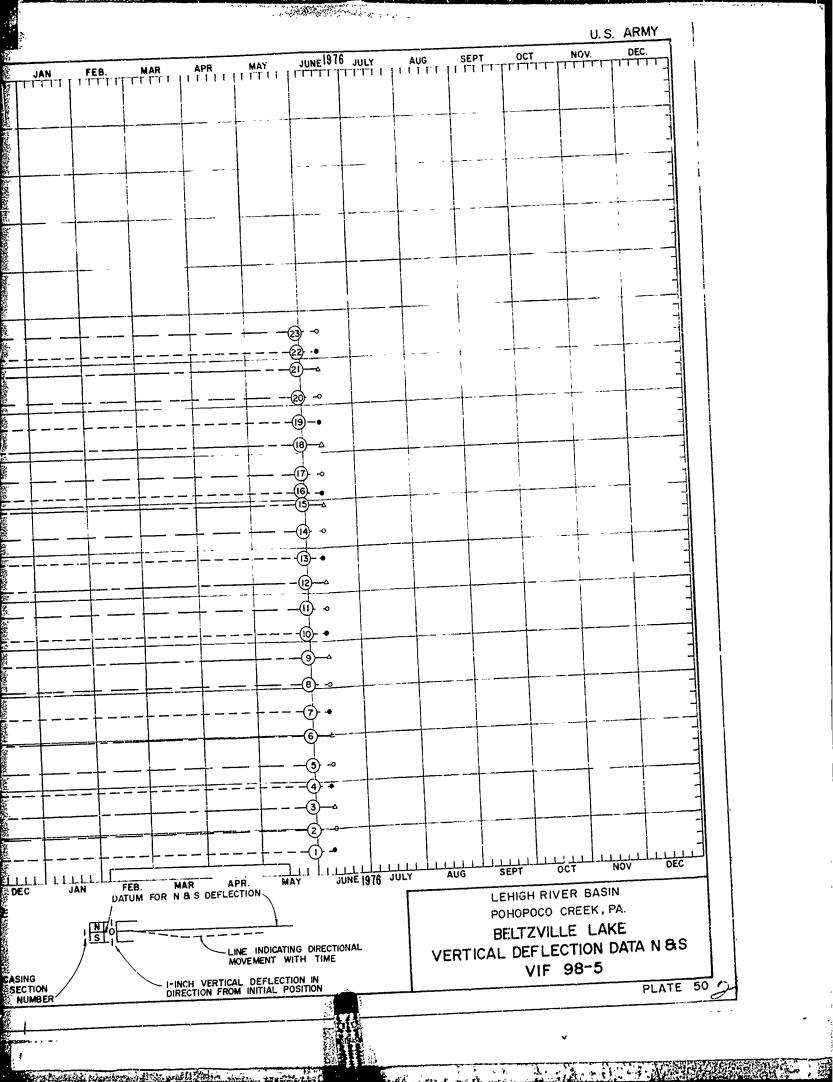


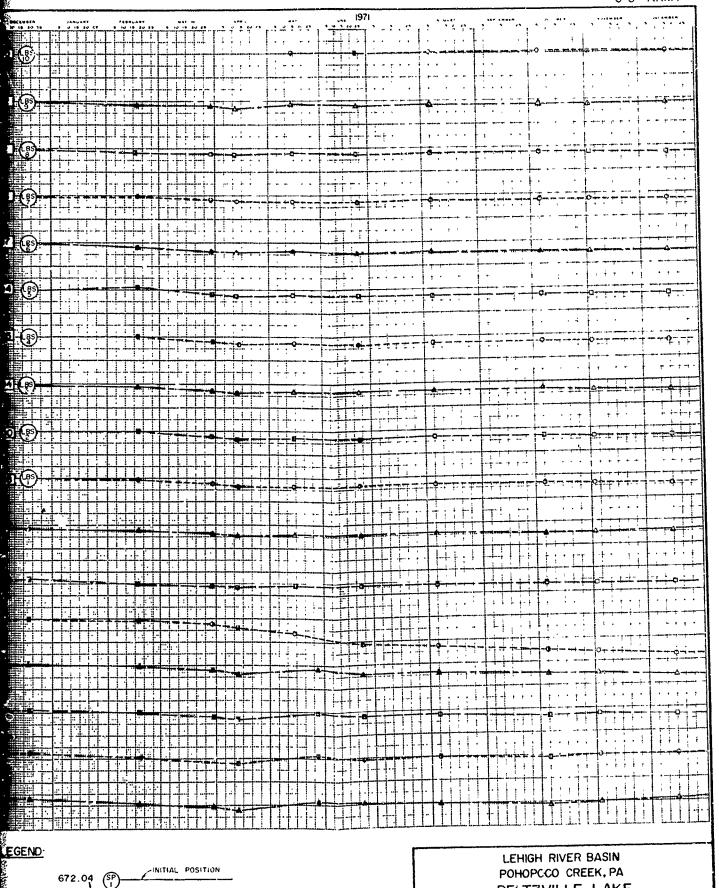


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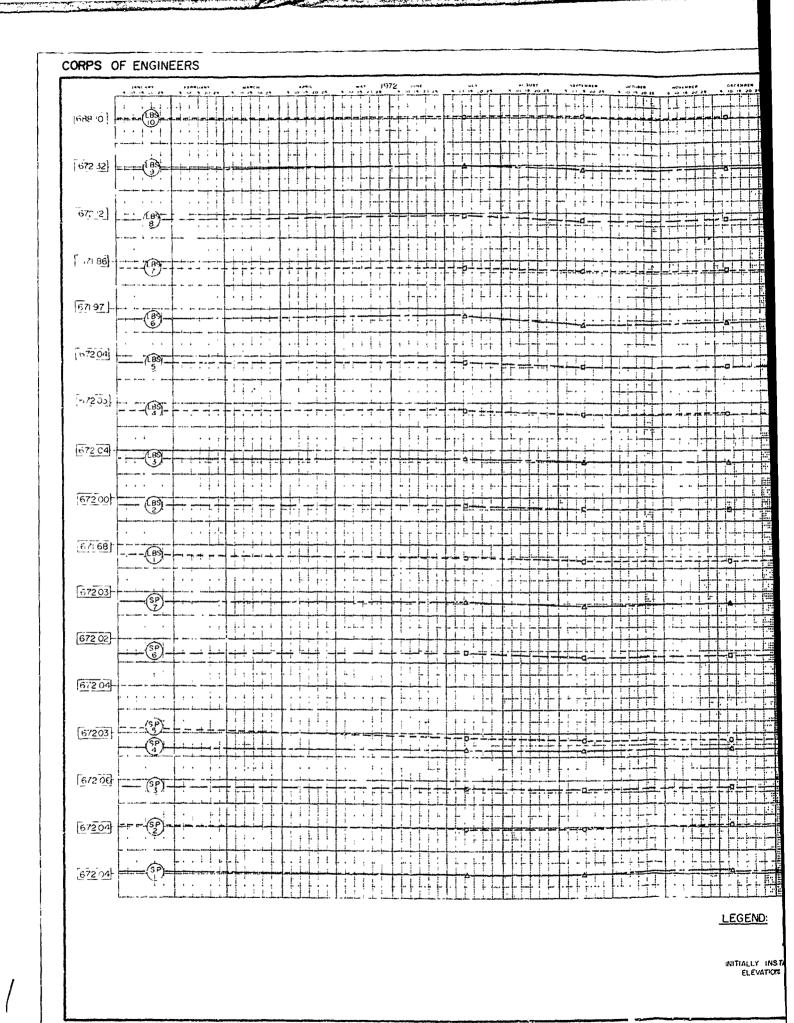
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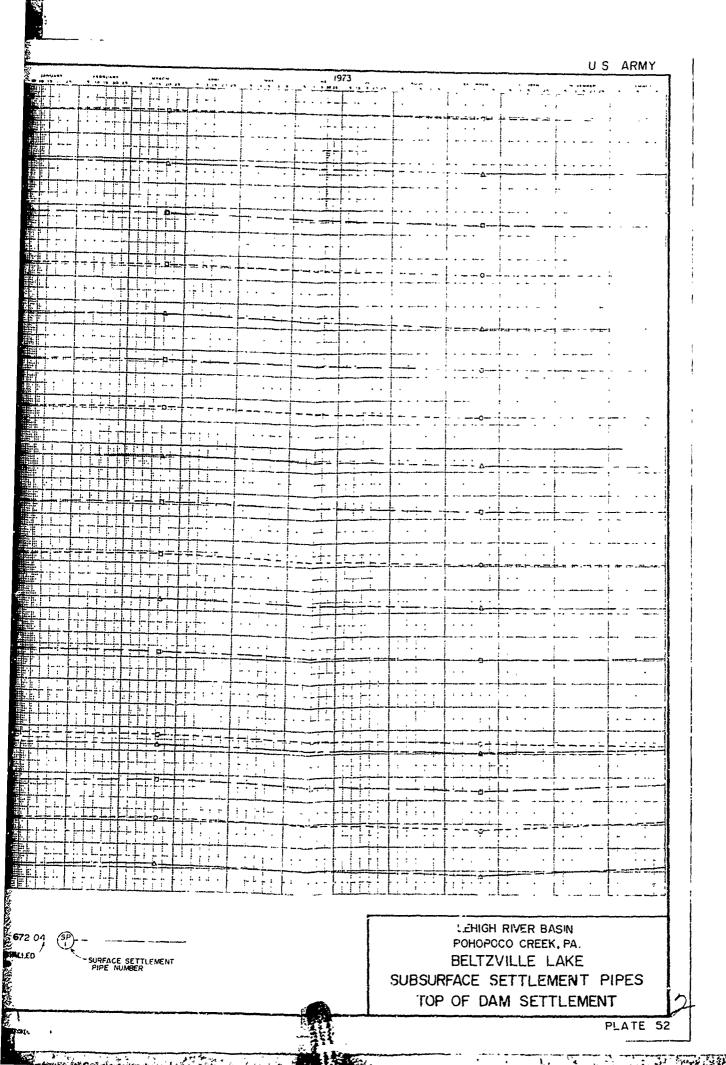
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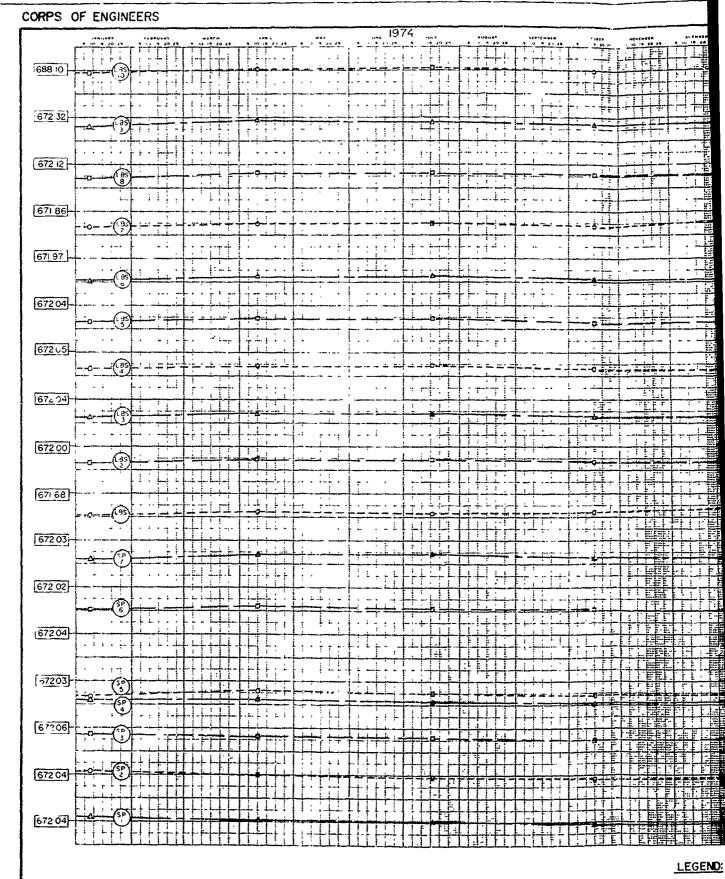
PLATE 51

BELTZVILLE LAKE

SUBSURFACE SETTLEMENT PIPES TOP OF DAM SETTLEMENT







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US ARMY : . . , <u>į</u> . . TIĻ LTHIGH RIVER BASIN 672 04 (SP) POHOPOCO CREEK, PA TALLED / BELTZVILLE LAKE SURFACE SETTLEMENT PIPE NUMBER SUBSURFACE SETTLEMENT PIPES

PLATE 53

TOP OF DAM SETTLEMENT

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U.S. ARMY YUNE 1877 JULY AUG SEPT OCT VOV FEN. MAR APR MAY PEB. MAR. APR. MAY JUNE 1977 JULY AUS TYPIG MALLY INSTALLED LEHIGH RIVER BASIN POHOPOCO CREEK, PA. AT2.04 (5) BELTZVILLE LAKE SUBSURFACE SETTLEMENT PIPES SURFACE SETTLEMENT PIPE NUMBER TOP OF DAM SETTLEMENT PLATE 54

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APPENDIX A

Condition Report Beltzville Lake Pohoporo Creek, Pennsylvania

Periodic Inspection Report No. 6

List of Attendees

BELTZVILLE LAKE

List of Attendees - Periodic Inspection No. 6.

T.	J.	Bevacqua
-	~ •	220 11204 112

A. Tarrobino

G. Savage*

A. Fikstrems

H. Rubright

S. Fritzinger

F. Peterson

F. Braun

D. K. Erickson*

F. Schaefer*

H. R. Spies*

W. Werner

B. Wibel

R. Smith

Major D. Means*

J. Porchick*

NAD, Engineering

NAD, Engineering

NAD, Construction

NAD, Engineering

NAP, Engineering Division

NAP, Engineering Division

NAP, Engineering Division

NAP, Engineering Division

MAP, Engineering Division

NAP, Engineering Division

NAP, Construction-Operations Div.

NAP, Construction-Operations Div.

NAP, Engineering Division

NAO

Northern Area Engineer

Head Dam Operator, Beltzville Lake

Part Time

APPENDIX B

Condition Report
Beltzville Lake
Pohopoco Creek, Pennsylvania

Periodic Inspection Report No. 6.

Photographs

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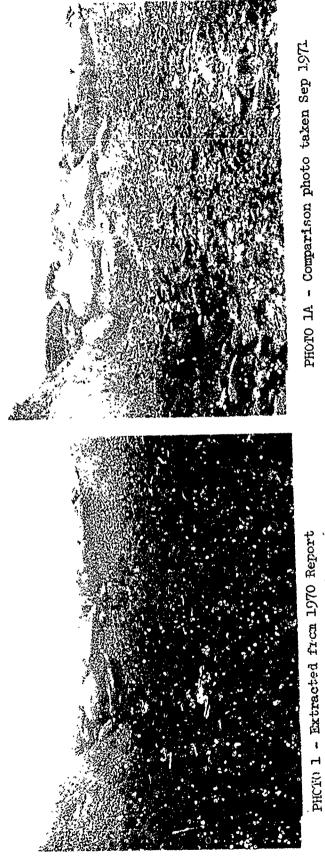




PHOTO 1B - Comparison photo taken Nov 1976

between right abutment & embankment where large boulders were placed during construction to prevent erosion. PHOTOS 1 to 1B - Comparison views of area



PHOTO 2 - Ditch looking towards stilling basin and large boulder pile shown in Photos 1 thru 1B (in left background). Note erosion - Nov 1976.



PHOTO 3 - Contact area between dam and downstream left abytment - Nov 1976



PHOTO 4 - Rock falls along right slope of spillway, upstream of spillway bridge - Nov 1976.



PHOTO 5 - Same as photo 4 from point furible redownstream - Nov 1976.



PHOTO 6 - : spillway -

ls in right slope of

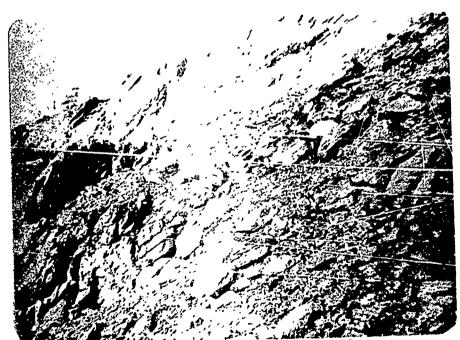
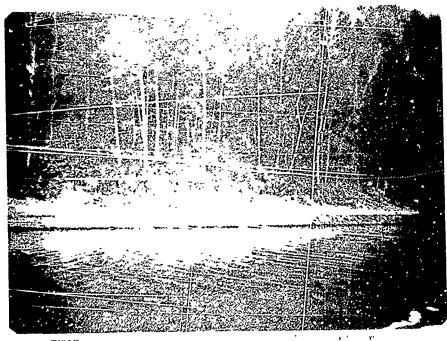


PHOTO 7 - Closena along right slow

ypical rock fall pillway - Nov 1976.





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APPENDIX C

Condition Report
Beltzville Lake
Pohopoco Creek, Pennsylvania

Periodic Inspection Report No. 6

NADEN-TF/TS D.F. dated 14 December 1976. Subject, Beltzville Dam, Periodic Inspection.

NAPNA D.F. and Inclosure dated 24 February 1977. Subject, Periodic Inspection, Beltzville State Park Facilities, 12 Nov 76.

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HADLM-TI/TS

Beltzville Dam, Periodic Inspection

TO Chief, Engr Div

FROM arrobino/hikstrems

DATE 14 Dec 76

CHT I

The major items noted and discussed during the sixth periodic inspection of the subject project are as follows:

a. Instrumentation

- (1) Currently the O & M minus I makes reference to other documents relative to the instrumentation and consequently may lend to some confusion on the part of the operating personnel. The minual result be reviewed to include all operating, maintenance and reporting procedures and policies without reference to other documents.
- (2) Numerous piezoreters are not operable. This is precluding proper monitoring of the performance of the day and aloudd not be permitted to continue. Special 0.3 M fundings should be requested promptly to incure replacement of piezometers by the Spring of 1977.
- (3) Periodic Inspection Report 35 should include graphic plots of all instrumentation data qualities to data.
- (4) It is understood that pieze after readings are submitted from the field to the district office on a contably basis and the peir data less frequently. Pressure and recepege are often interrelated and consequently both sets of data should be furnished concurrently on a monthly basis.
 - b. Intake Tower

- (1) Numberous water aceps through the construction joints were observed; this condition is advertely offecting the electrical equipment and correcting some of the steel structual tembers within the tower. Consideration should be given to applying waterproofing material on the concrete interior, e.g. VANDEX. It is recommended that a test section u i.g. come fort of interior waterproofer be constructed prooptly and observed for exfectiveness.
 - c. Intake Tover Access Bridge

Minor new crecks were noted on the top of the access bridge piers. They do not affect the adequacy of the structure at present but should be monitored in future inspections.

- d. Outlet Works Conduit
- (a) The extensive cracking in the concrete conduit showed little charge from

NADEN-TF/TS

14 December 1976

SUBJECT: Ecitaville Dam, Periodic Enspection

that charted in the previous inspection. Future inspections should continue to conitor cracking in the conduit.

(b) The voter quality care had actable leakage when in the closed position. This condition has been noted in previous inspections.

e. Spillway

Cracking in the spillway al. I and displacement of expansion joint material between spillway slet and oridge pier showed no change from that noted in the previous impaction and no ection is required at this time.

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DISPOSITION FORM

For use of this form, see AR 340-15, the proponent agency is TAGCEN.

REFERENCE OR OFFICE SYMBOL

SUBJECT

NAPNA

Periodic Inspection, Beltzville State Park Facilities, 12 Nov 76

TO Ch, F & M Br. ATTN: B. Uibel FROM Northern Area Engineer

DATE 24 Feb 77

CMT 1

MAJ MEANS/cs/377-0438

- 1. Reference NAPNA letter to Mr. Lupino, Beltzville State Park Superintendent, dated 4 Feb 77. (Copy sent to F & M Br.)
- 2. Attached as Inclosure 1 is a copy of Mr. Lupino's reply to the above referenced letter. I have reviewed the deficiencies and corrective actions taken/to be taken. I feel Mr. Lupino will be aggressive in following up on these items, but in certain cases, funding may cause some delays.

1 Incl

as

DALE F. MEANS

Major, Corps of Engineers Northern Area Engineer



DEPARTMENT OF ENVIRONMENTAL RESOURCES

BECTZVILLE STATE PARK R. D. #3, BOX #252 LEHIGHTON, PA 18235

February 8, 1977

Major Dale F. Means Department of the Army Philadelphia District Corps of Engineers Northern Area Office R. D. #4, Box #147 Lehighton, PA 18235

Dear Major Means:

TERRETARIA (ISANGER MERANDA KARAMAK) IKM OTANGA SANGERA KARAMAKAN KARAMAKAN KARAMAKAN KARAMAKAN KARAMAKAN KARA

The following is the proposed action that will be taken by Beltzville State Park's personnel to correct the subject deficiencies:

SEWAGE TREATMENT FLANT

- a. The exposed equipment will be repainted as scheduling permits, prior or during this season's operation.
- b. A flow meter has been requested for purchase.
- c. The float switch is currently being repaired and when reinstalled, the flexible conduit will be replaced along with proper connections by a certified electrician.

RECREATION AREA

- a. Water Tank and Pump House.
 - 1. Appropriations will be requested through this year's 400 Allocation Request.
 - 2. The rust spots on the water tank will be removed and painted with the appropriate paint prior to filling the tank for the 1977 season.
 - 3. The altitude valve has been bypassed and the well pumps are turned on and off manually. The altitude valve is not dependable and the manual operation of the tower is the best assurance of an ample water supply to the facility.
 - 4. Painting of the water tower will be submitted on the 1977 400 Astropriation Request.

b. Covered Bridge.

1. Materials for the repair of the roof have been purchased and a contract to install the roof is currently underway.

c. Change House.

- 1. Half of the change house toilet facilities have been blocked off to save water and personnel in cleaning the facility. There have been no inconveniences to the using public from the reduction of toilets and no resulting damage to the blocked-off section of the building.
- 2. Repairs and replacement of the change house roof have been completed.
- 3. Lights and shades have been purchased and will be installed prior to the building's opening this season.
- 4. Paint is being purchased for the exterior stalls. The stalls will be repainted as work scheduling permits.
- 5. Stack sections and wind shields on the oil-fired hot water tanks have been purchased and will be installed prior to opening the building this season.

d. Lifeguard station.

1. The exhaust fan will be repaired or replaced prior to the use of the huilding.

e. Picnic Area.

1. The sink plumbing fixtures in the comfort station will be cleaned of all rust and replacements purchased as appropriations become available.

Sincerely yours,

Anthony / Lupino, C Park Superintendent

AJL:rgs

Promotion of the Control of the Cont